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■ QUESTIONS & ANSWERS ■

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q137-Q142):

NEW QUESTION # 137

Calculate the main effect of factor A (i. e. $A^+ - A^-$).

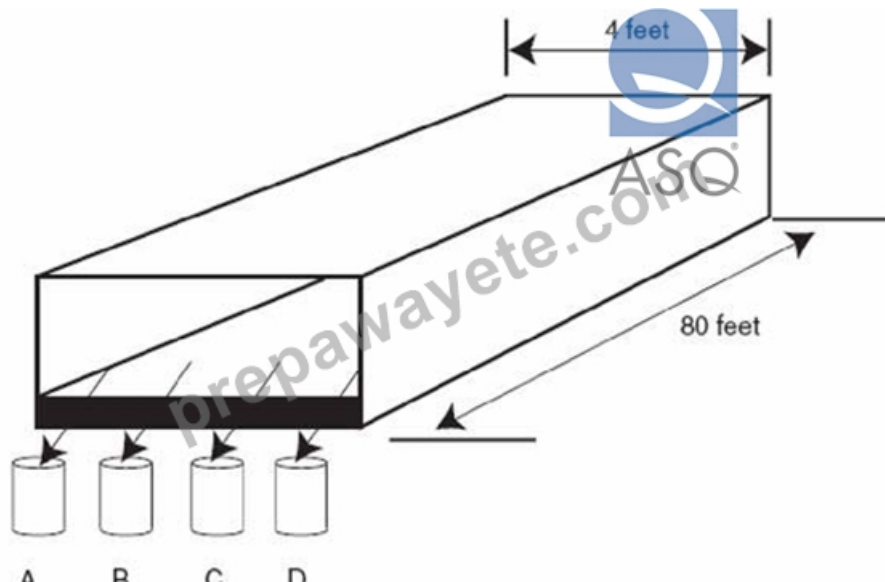
Run #	A	B	Ave. Response
1	-	-	129
2	-	+	133
3	+	-	86
4	+	+	80

- A. 0
- B. none of the above
- C. 1
- D. 2
- E. 3

Answer: B

NEW QUESTION # 138

SCENARIO A Six Sigma team is measuring the moisture content of corn starch as it leaves the conveyer belt of a dryer. They collect one sample four cups of starch at times indicated in the chart at fixed locations labeled A, B, C, and D across the end of the belt. See the diagram below.



Find the sample linear correlation coefficient and the sample coefficient of determination for the data in problem VI.11.

- A. 0.83, 0.69
- B. 0.33, 0.11
- C. 0.74, 0.55
- D. 0.49, 0.24

Answer: D

NEW QUESTION # 139

Of the various types of data shown below which is NOT representative of Variable Data.

- A. Miles per hour of a vehicle
- B. Number of employees wearing a uniform
- C. Length of a table
- D. Liters of solution added to a formula

Answer: B

NEW QUESTION # 140

An \bar{x} -bar control chart has been established with control limits of 3.245 and 3.257, $n = 5$. An engineer collects the following sample and plots the average on the control chart: 3.257, 3.256, 3.258, 3.259

- A. the process is out of control
- B. the control limits are incorrect
- C. the engineer misused the control chart
- D. the process is not out of control

Answer: C

NEW QUESTION # 141

The null hypothesis should be:

- A. not rejected
- B. accepted
- C. rejected

Answer: C

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