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API Piping Inspector Sample Questions (Q22-Q27):

NEW QUESTION #22

What is the root face limitation as listed on the attached WPS and PQR

- A. 1/8"
- B. Not designated
- C. 3/32"
- D. No limit

Answer: B

NEW OUESTION #23

All piping system repair and alteration welding shall be done in accordance with:

- A. The code to which the system was built.
- B. ASME B31.G
- C. API 570
- D. ASME BPV IX

Answer: A

NEW QUESTION #24

What is the working pressure of a 150 lb. flange, SA 350 Gr.LF6 CL 1, used at 400°F?

- A. 140 psig
- B. 230 psig
- C. 170 psig
- D. 200 psig

Answer: D

NEW QUESTION #25

What is the maximum Brinell hardness of base metal P-6?

- A. 0
- B. not specified
- C. 1
- D. 2

Answer: D

NEW QUESTION #26

The repair organization shall maintain records of welding procedures and welder qualifications and make the records available to the inspector_____.

- A. after completion of welding
- B. any time during welding
- C. when the repair organization releases the information
- D. prior to the start of welding

Answer: D

NEW QUESTION #27

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