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SAP C_TS414_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	Quality Planning: The topic explains the configuration requirements of Quality Planning.
Topic 2	Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility.
Topic 3	Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q63-Q68):

NEW QUESTION # 63

When you post a good receipt, where does the system check the current inspection stage for a material/vendor combination for upcoming inspection .

- A. Sampling scheme
- **B. Quality level**
- C. Inspection Plan
- D. Characteristic

Answer: B

NEW QUESTION # 64

If an inspection characteristic is valued with a rejection, a quality notification should be created automatically. Which settings are required for the inspection characteristic? Note: There are 2 correct answers to this question.

- A. Assignment of an inspection method
- **B. Documentation required if rejected**
- **C. Defects recording automatically called up**
- D. Assignment of defect codes for rejection

Answer: B,C

Explanation:

To automatically create a quality notification (e.g., QN01) when an inspection characteristic is rejected in SAP S/4HANA QM, specific settings in the master inspection characteristic (MIC, transaction QS23) are required:

* Defects Recording Automatically Called Up (A): In the MIC's control indicators, the "Defects Recording" checkbox must be activated with the "Automatic" option. This triggers defect recording and, if linked to a notification type in Customizing (SPRO > QM > Quality Inspection > Defects Recording), creates a notification upon rejection.

* Documentation Required if Rejected (B): Setting "Documentation Required" for rejection ensures that a defect or notification is initiated when the characteristic fails, supporting the automatic process (found in the MIC's "Inspection Characteristic" tab).

* Assignment of Defect Codes for Rejection (C): Defect codes are selected during recording, not pre- assigned in the MIC for automatic notification creation.

* Assignment of an Inspection Method (D): Inspection methods guide execution but don't drive notification automation.

Thus, "Defects recording automatically called up" and "Documentation required if rejected" are the correct answers. References: SAP Help Portal - "Automatic Notification Creation in QM"; SAP S/4HANA QM User Guide - "Defects Recording".

NEW QUESTION # 65

Which task list type is used for inspection lots with inspection lot origin 03 Production? Note: There are 2 correct answers to this question.

- A. Equipment task list
- B. Master recipe
- **C. Inspection plan**
- **D. Routing**

Answer: C,D

Explanation:

Inspection lots with origin 03 (Production) in SAP QM are triggered during production processes (e.g., order release or goods receipt). The task list types used are:

* Routing (B): In production (PP), routings (transaction CA01) define operations and can include QM- relevant operations with inspection characteristics. For inspection lot origin 03, the system uses routings when QM is integrated with PP, especially for in-process inspections.

* Inspection Plan (D): The inspection plan (transaction QP01) is the primary QM task list for origin 03, defining detailed inspection steps (e.g., characteristics, sampling) for production-related lots, such as goods receipt from production.

* Master Recipe (A): Used in Process Industries (PP-PI) for recipes (transaction C201), not standard for discrete manufacturing origin 03 lots.

* Equipment Task List (C): Relevant for Plant Maintenance (PM), not production QM lots.

Thus, "Routing" and "Inspection plan" are the correct answers for origin 03. References: SAP Help Portal - "Inspection Lot Origin 03"; SAP S/4HANA QM Customizing Guide - "Inspection Lot Creation".

NEW QUESTION # 66

What type of task lists can the calibration planner assign to a maintenance plan to perform a calibration inspection? Note : 2 correct answer

- A. General task list
- B. Inspection plan
- C. Equipment task list
- D. Functional location task list
- E. Standard routing

Answer: A,C

NEW QUESTION # 67

Which of the following are prerequisites for the creation of an inspection lot for an outbound delivery item?

Note: There are 2 correct answers to this question.

- A. The relevant inspection type is active in the material
- B. QM is active in the quality info record: SD
- C. QM is active in the relevant movement type
- D. An inspection lot origin is assigned to a delivery type in customizing

Answer: A,D

Explanation:

For an inspection lot to be created for an outbound delivery item (e.g., inspection type 10):

* An Inspection Lot Origin is Assigned to a Delivery Type in Customizing (B): In Customizing (SPRO > QM > Quality Inspection > Inspection Lot Creation > Maintain Inspection Lot Origins and Assign Inspection Types), the delivery type (e.g., LF for outbound) must be linked to an inspection lot origin (e.g., 10). This ensures the system triggers a lot during delivery creation (VL01N).

* The Relevant Inspection Type is Active in the Material (C): Inspection type 10 must be activated in the material master's QM view (transaction MM01/MM02) for the plant, enabling QM for outbound deliveries.

* QM is Active in the Relevant Movement Type (A): Movement types (e.g., 601 for goods issue) trigger stock postings, not inspection lots directly in outbound scenarios.

* QM is Active in the Quality Info Record: SD (D): The quality info record: SD (transaction QVDM) defines inspection requirements but isn't a prerequisite for lot creation; it refines the process.

Thus, "B" and "C" are the correct answers. References: SAP Help Portal - "Inspection Lots for Deliveries"; SAP S/4HANA QM Customizing Guide - "Inspection Lot Origins".

NEW QUESTION # 68

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