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SAP C_TS414_2023
Certification Exam Syllabus
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SAP C_TS414_2023 Exam Guide

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SAP C_TS414_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility.
Topic 2	• Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution.
Topic 3	• Quality Planning: The topic explains the configuration requirements of Quality Planning.

Topic 4	• Quality Improvement: It explains the configuration requirements of Quality Improvement.
Topic 5	• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.

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C_TS414_2023 Sample Questions, Hot C_TS414_2023 Spot Questions

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q78-Q83):

NEW QUESTION # 78
Your consumer wants to perform an inspection at the vender's site instead of performing one during goods receipt.....
Where must you change the settings in the system?

- A. Purchase order
- B. Material master
- C. Vendor master
- D. Quality info record in procurement

Answer: D

NEW QUESTION # 79
The valuation mode defines the rules for accepting/rejecting inspection characteristics during the inspection results recording. Which valuation mode can be used for a qualitative inspection characteristic? Note: There are 2 correct answers to this question.

- A. Manual valuation
- B. Attributive inspection nonconforming units
- C. Variable inspection s-method
- D. Mean value within tolerance range

Answer: A,B

Explanation:
Valuation modes (set in the sampling procedure, transaction QDV1) for qualitative characteristics include:
* Attributive Inspection Nonconforming Units (A): Used for qualitative characteristics (e.g., pass/fail), counting nonconforming units against a sample to determine acceptance (e.g., ANSI/ASQ Z1.4).
* Manual Valuation (C): Allows manual acceptance/rejection of qualitative results (e.g., "Good" or
"Bad"), a flexible option for subjective assessments.
* Variable Inspection s-Method (B): Applies to quantitative characteristics using statistical variance, not qualitative ones.
* Mean Value Within Tolerance Range (D): Specific to quantitative data, not applicable to qualitative characteristics.
Thus, "Attributive inspection nonconforming units" and "Manual valuation" are the correct answers.
References: SAP Help Portal - "Valuation Modes for Qualitative Characteristics"; SAP S/4HANA QM User Guide - "Sampling Procedures".

NEW QUESTION # 80
For which inspection scenarios can you use inspection points? Note: There are 3 correct answers to this question.

- A. Inspections for quality notifications
- B. Goods receipt inspections
- C. Inspections for warehouse defects
- D. In-process inspections during production
- E. Inspections with samples

Answer: B,D,E

Explanation:
Inspection points in SAP QM (configured in the inspection plan, transaction QP01) allow multiple result recordings over time or events for a single lot:
* Goods Receipt Inspections (A): For inspection type 01, inspection points (e.g., per container) can be used to record results for partial deliveries or batches, common in procurement.
* Inspections with Samples (D): Inspection points support sample-based inspections (e.g., physical samples), allowing results per sample point, as defined in the sampling procedure.
* In-process Inspections During Production (E): For inspection type 03, inspection points (e.g., per shift or operation) enable ongoing checks during production, a standard use case.
* Inspections for Quality Notifications (B): Notifications (e.g., QN01) record defects or issues but don't use inspection points, which are lot-specific.
* Inspections for Warehouse Defects (C): Warehouse defects (e.g., stock quality issues) typically use stock transfer inspections (type 08), not inspection points.
Thus, "A, D, E" are the correct answers.References: SAP Help Portal - "Inspection Points in QM"; SAP S /4HANA QM User Guide - "Inspection Scenarios".

NEW QUESTION # 81
During the production inspection, which elements does the system use to determine the layout of defects recording? Note: There are 3 correct answers to this question.

- A. Catalog profile
- B. Confirmation profile
- C. Status profile
- D. Partner profile
- E. Report type

Answer: A,B,E

Explanation:
Defects recording in SAP QM (e.g., transaction QE51N) during production inspections uses specific elements to define its layout and behavior:
* Report Type (A): Defined in Customizing (SPRO > QM > Quality Inspection > Defects Recording > Define Report Types), the report type determines the structure and fields available for defect entry (e.g., simplified or detailed layout).
* Confirmation Profile (C): This governs how defects are confirmed or structured during recording, especially in production-integrated scenarios (e.g., operation confirmation), influencing the defect entry screen.
* Catalog Profile (D): Assigned to the material or inspection type, the catalog profile (transaction QPCD) specifies the code groups and codes available for defect classification, shaping the recording layout.
* Partner Profile (B): Used in EDI or external integrations, not for defect recording layout in QM.
* Status Profile (E): Manages statuses (e.g., of notifications), not the defect recording interface.
Thus, "Report type," "Confirmation profile," and "Catalog profile" are the correct answers.References: SAP Help Portal - "Defects Recording in QM"; SAP S/4HANA QM User Guide - "Inspection Results".

NEW QUESTION # 82
During an in process inspection for production orders, such as inspection type 09, which inventory posting is possible?

- A. Unrestricted Stock
- B. Blocked stock
- C. Quality stock
- D. None

Answer: D

NEW QUESTION # 83

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