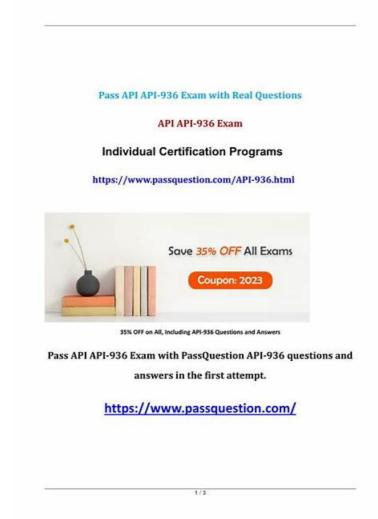
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API 936 exam covers a wide range of topics related to refractory materials and their applications. API-936 exam includes questions on topics such as refractory properties and behavior, installation techniques, inspection and testing methods, and repair and maintenance procedures. API-936 exam also covers safety considerations, including the use of personal protective equipment and the safe handling and disposal of refractory materials.

API 936 exam covers a range of topics related to refractory materials, including their properties, installation procedures, inspection techniques, and repair methods. API-936 Exam consists of 120 multiple-choice questions and is administered over a four-hour period. Candidates must achieve a score of at least 70% to pass the exam and earn the API 936 certification. Refractory Personnel certification is widely recognized in the industry and can help refractory personnel demonstrate their expertise and enhance their career opportunities.

API Refractory Personnel Sample Questions (Q55-Q60):

NEW QUESTION #55

Gunning test panels are constructed with removable backs as required for

- A. None of the above
- B. physical property test
- C. laboratory test
- D. visual inspection of the castable

Answer: D

NEW OUESTION #56

Size distribution of aggregate particles is determined by:

- A. rebound.
- B. screen analysis.
- C. expansion allowance.
- D. porosity.

Answer: B

Explanation:

The correct method for determining the size distribution of aggregate particles used in refractory castables isscreen analysis. This is a standardized technique for analyzing particle size distribution by passing material through a series of sieves with progressively smaller openings.

As specified in API 936 and related technical literature such as API TR 978 and API TR 980, aggregate grading and size distribution directly affect the packing density and therefore the performance of monolithic refractories. The screen analysis is fundamental in determining if aggregates fall within the prescribed grading ranges, which is critical for workability, density, and mechanical strength.

Reference: API TR 978 - Monolithic Refractories: Manufacture, Properties, and Selection, Section on "Aggregate Grading" API Std 936 (Installation Quality Control of Monolithic Refractories) - ASTM C136 /C136M referenced in material property section.

NEW QUESTION #57

When performing the ASTM C704 and ASTM C133 refractory tests, the specimen should be fired to what temperature?

• A. 1000°F (540°C)

- B. 2730°F (1500°C)
- C. 815°F (435°C)
- D. 1500°F (815°C)

Answer: D

Explanation:

As per the testing procedures outlined in API 936:

- "All specimens used in ASTM C704 and ASTM C133 tests shall be dried and fired to 1500°F (815°C) prior to testing."
- API Std 936, Section 6.3.1

Firing to 1500°F ensures proper evaluation of the refractory's behavior under service conditions.

NEW QUESTION #58

Refractory abrasion is defined as the wearing away of the surface by:

- A. high-velocity gases.
- B. coke buildup.
- C. high-velocity hydrocarbons.
- D. the scouring action of moving solids.

Answer: D

Explanation:

API TR 977 defines refractory abrasion in the context of erosion resistance testing:

- "Abrasion is the wearing away of the surface by the mechanical scouring action of solids moving across the surface."
- API TR 977, Section 2

This distinguishes abrasion from gas or chemical attack and aligns with ASTM C704 test context.

NEW OUESTION #59

A combination of refractory grain and suitable bonding agent that, after the addition of a proper liquid, is generally poured into place to form a refractory shape or structure which becomes rigid because of chemical action is called

- A. castable
- B. all of the above
- C. ceramic modules
- D. mortar

Answer: A

NEW QUESTION #60

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