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## Pass Guaranteed 2025 Valid API-936: Reliable Refractory Personnel Test Sims

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### API Refractory Personnel Sample Questions (Q16-Q21):

#### NEW QUESTION # 16

What characteristic shall be required for form selection?

- A. Resist mechanical loads
- B. Transparent
- C. Resist chemical attack

- D. Self-supporting

**Answer: D**

Explanation:

According to API TR 980, a form must be able to support its own weight and the pressure from the refractory material:

"Formwork shall be self-supporting and capable of withstanding the static and dynamic loads imposed during installation."

- API TR 980, Section 4.2.1, Form Requirements

Transparency and chemical resistance are not required characteristics for refractory formwork in installation.

#### NEW QUESTION # 17

Pre-turn around planning means

- A. At least 12 months prior to the turnaround
- B. At least 8 months prior to the turnaround
- C. At least 6 months prior to the turnaround
- D. Any of the above

**Answer: C**

#### NEW QUESTION # 18

Testing frequency for material qualification of refractory for other services requires

- A. 1 sample per pallet or less from each production run
- B. 1 sample per 3 pallets or less from each production run
- C. 1 sample per 3 pallets or more from each production run
- D. None of the above

**Answer: B**

#### NEW QUESTION # 19

Maximum allowable crack length, visible on the surface of a dense firebrick, is:

- A. 1/2 in.(12 mm)
- B. 1/4 in. (6 mm)
- C. 3/8 in. (10 mm)
- D. 3/4 in. (19 mm)

**Answer: A**

Explanation:

API Std 936 defines crack length acceptance as follows:

"Surface cracks in dense firebrick shall not exceed 1/2 in. (13 mm) in length and shall not extend through the thickness of the brick."

- API Std 936, Section 8.3.3

Therefore, Option C is the correct maximum allowable length for a visible crack on firebrick.

#### NEW QUESTION # 20

The loss of fragmented refractories from the face of the refractory structure, through cracking and rupturing which results in the exposure of the original inner portion of the refractory lining is called

- A. Bypassing
- B. Spalling
- C. Erosion
- D. Sheeting

**Answer: B**

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