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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.

Topic 2	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 3	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 4	• Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 5	• Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 6	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.

Update C_TS422_2023 Exam Practice Questions keeps Latest Information of C_TS422_2023

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q27-Q32):

NEW QUESTION # 27
How can a material availability check be triggered automatically for a production order?
Note: There are 2 correct answers to this question.

- A. By order release
- B. By mass processing
- C. By order confirmation
- D. By capacity planning

Answer: A,B

Explanation:
A material availability check can be triggered automatically for a production order by the following methods:
By mass processing: You can use the mass processing function to execute material availability checks for multiple production orders at once. You can use the Manage Production Orders app or the transaction COHV to perform mass processing. You can define the selection criteria and the scope of check for the orders to be checked. The system updates the availability status and the committed quantities for the checked orders.
By order release: You can configure the system to trigger a material availability check automatically when a production order is released. You can use the Customizing activity Define Checking Control to define the checking rule and the scope of check for the order release. The system updates the availability status and the committed quantities for the released order. Reference: Executing Material Availability Checks; [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 83.

NEW QUESTION # 28
Which business processes are affected by settings in the order type dependent parameters? Note: There are 2 correct answers to this question.

- A. Select master data.
- B. Check material availability.
- C. Define integration with cost accounting.
- D. Schedule production orders.

Answer: A,C

NEW QUESTION # 29
How can a material availability check be triggered automatically for a production order? Note: There are 2 correct answers to this question.

- A. By order release
- B. By mass processing
- C. By order confirmation
- D. By capacity planning

Answer: A,B

NEW QUESTION # 30
What is the work center hierarchy in capacity planning?

- A. A group of work center in a parallel sequence that is used to split production quantities and work on them in parallel
- B. A group of alternative work centers providing a cumulative available capacity for production
- C. A group of work centers in a production line being used in sequence for production
- D. A group of alternative work centers for production, structured in hierarchy levels by priorities

Answer: B

Explanation:
A work center hierarchy is a business object in PP/DS that defines the structure and sequence of resources that are used for a production process. You use this object to represent the logical and physical dependencies of the resources and to control the scheduling and sequencing of the operations or orders. A work center hierarchy allows you to model the production flow and capacity more realistically and ensure the technical feasibility of the production plan1 A work center hierarchy can also be used to cumulate the available capacity and capacity requirements of the resources in capacity planning. You can cumulate the available capacities from subordinate work centers to a superior work center level in order to determine the total available capacity for the superior work center. This way, you can use a work center hierarchy as a group of alternative work centers that provide a cumulative available capacity for production23 Reference:
Work center hierarchy | SAP Help Portal
Work Center Hierarchy - SAP Help Portal
Highlights for Manufacturing in SAP S/4HANA 2021 - Part 2: Production Planning, Engineering, Operations | SAP Blogs

NEW QUESTION # 31
For a production version to be valid and consistent, what requirements must be fulfilled? Note: There are 3 correct answers to this question.

- A. The assigned routing and bill of material (BOM) must be valid in the entire validity period.
- B. The consistency check must be performed.
- C. The lot size range must be within the lot size range of the assigned routing.
- D. The assigned routing and bill of material (BOM) must have the same validity period.
- E. The deletion flag must NOT be set for the bill of material (BOM) or the routing.

Answer: A,C,E

Explanation:

A production version in SAP S/4HANA (material master, MRP 4 view) links a BOM and routing for production. For it to be valid and consistent:

* The deletion flag must NOT be set for the bill of material (BOM) or the routing(A): If the BOM (CS02) or routing (CA02) has a deletion flag, it cannot be used in production planning or execution, rendering the production version invalid. This is a basic integrity check in SAP.

* The assigned routing and bill of material (BOM) must be valid in the entire validity period(C): The production version's validity period (e.g., Valid From/To dates) must align with the BOM and routing's validity. If either expires or is invalid during the version's timeframe, the system cannot use it (checked in MRP or order creation).

* The lot size range must be within the lot size range of the assigned routing(E): The production version's lot size (MRP 4 view) must fall within the routing's lot size range (CA02, header data). If the order quantity exceeds this range, the version is inconsistent for planning.

The consistency check(B) (transaction C252) is a manual validation tool, not a requirement for validity-it's optional.Same validity period(D) is not mandatory; overlapping validity is sufficient, as long as both are valid when needed. This is per SAP's production version documentation.

NEW QUESTION # 32

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