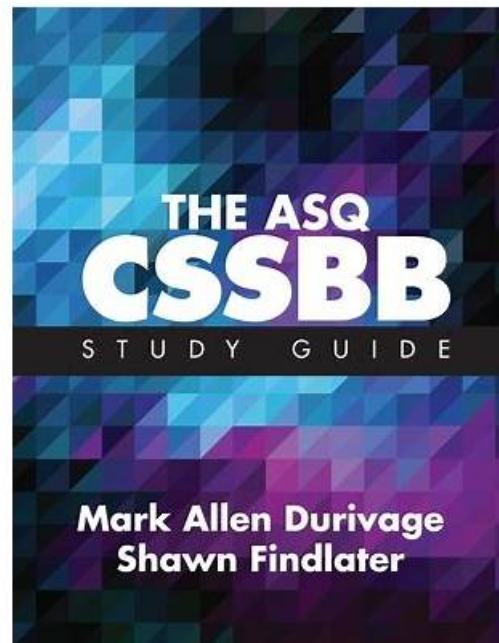


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CSSBB Exam topics

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- Organization-Wide Planning and Deployment
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- Design for Six Sigma (DFSS) Framework and Methodologies
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- Analyze
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Exam Details

All in all, the CSSBB exam takes place in two different delivery modes which include computer-based testing (CBT) and the paper-based one. Both of them involve multiple-choice items and are aimed at testing the candidates' level of understanding of the CSSBB Body of Knowledge (BoK). As for the CBT mode, the exam has only one part containing 165 questions and is conducted in the English language only. Moreover, 15 items out of 165 are unscored inquiries. The total amount of time allotted for the computer-delivered test is 4 hours and 18 minutes. As for the second mode (the PBT evaluation), the exam also has one part and is offered in English too. However, it contains 150 questions in total, involves a four-hour period of time, and may be offered in other languages such as Mandarin and Spanish in certain high-demand locations.

Preparation Materials for CSSBB Exam

You can consolidate your knowledge of the scope tested in the CSSBB certification test if you use the following preparation materials and combine them with the courses below:

- **Certified Six Sigma Black Belt Handbook, Third Edition**

Such a handbook makes a perfect match with the study guide described above and is also dedicated to the ASQ CSSBB exam. Its authors are **Donald W. Benbow and T.M. Kubiak**. The members may benefit from a discounted price of \$101.50. In case you are a non-member of ASQ, then you will buy such material for \$145. This edition has been thoroughly reviewed and updated with the topics included in the exam syllabus. Therefore, you will learn about the Six Sigma principles as well as concepts and receive access to different exercises. You can view this handbook as an effective kit that will give you a practical perspective on how the DMAIC standards can be applied in a real organization. Besides, the book ends with 180 problems that cover each chapter included in the test syllabus in addition to another 150 questions very similar to the ones that you will find in the real exam.

- **Certified Six Sigma Black Belt Certification Preparation**


A session like this is delivered in a face-to-face format. You can find it and register for it if you search the ID CSSBB CPASQ. The only prerequisite that you need to comply with for such training is having an electronic, hand-held calculator. For example, if you have the TI-30Xa model, you are perfectly fine. To be eligible for this class, you will also have to pay the registration fee of \$2,119 in case you are an ASQ member. If you are not a member yet, then the price will be \$2,349. The course is organized for five days and it is split into nine sections during which you will learn how to define roles, analyze data, plan & organize your business processes, and measure your results.

- **ASQ CSSBB Study Guide**

This book was written by **Shawn Findlater & Mark Allen Durivage** and published in 2017. The ASQ members can buy it for an advantageous price of \$35. On the contrary, non-members will get this book if they pay \$50. This manual, particularly, was developed to help the candidates who want to take the CSSBB certification exam and succeed in it. All in all, the study guide is split into two sections. The first one includes 432 practice questions which are divided into nine other parts. The second section comprises 150 more practice items which are also elaborated into nine portions. With the help of these practice inquiries, you will consolidate your knowledge of the topics included in the BoK and help you get used to the test structure.

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q229-Q234):

NEW QUESTION # 229



	.500	.625	.750	.875
Nut	146	300	74	41
Washer	280	276	29	32
Bolt	160	214	85	55

This table displays the inventory of fasteners in a storage cabinet. An item is selected at random from the fastener cabinet. Find the approximate probability it is a 1/2 inch bolt.

- A. .30
- B. none of the above
- C. .35
- D. .65
- E. .09

Answer: E

NEW QUESTION # 230

A team wants a technique for displaying the connection between various customer needs and various features on a product. They should use:

- A. cause and effect diagrams
- B. relationship matrix
- C. written and diagrammed work instructions
- D. flow charts and process maps
- E. Pareto chart

Answer: B

NEW QUESTION # 231

The diameters of 50 randomly selected shafts have a mean of 1.525 and standard deviation of 0.006. Find the 95% lower confidence limit for the population mean.

- A. 1.524
- B. 1.525
- C. 1.526
- D. 1.523
- E. 1.527

Answer: D

NEW QUESTION # 232



Relative to a Design of Experiments the term Collinear refers to variables being a _____ of each other.

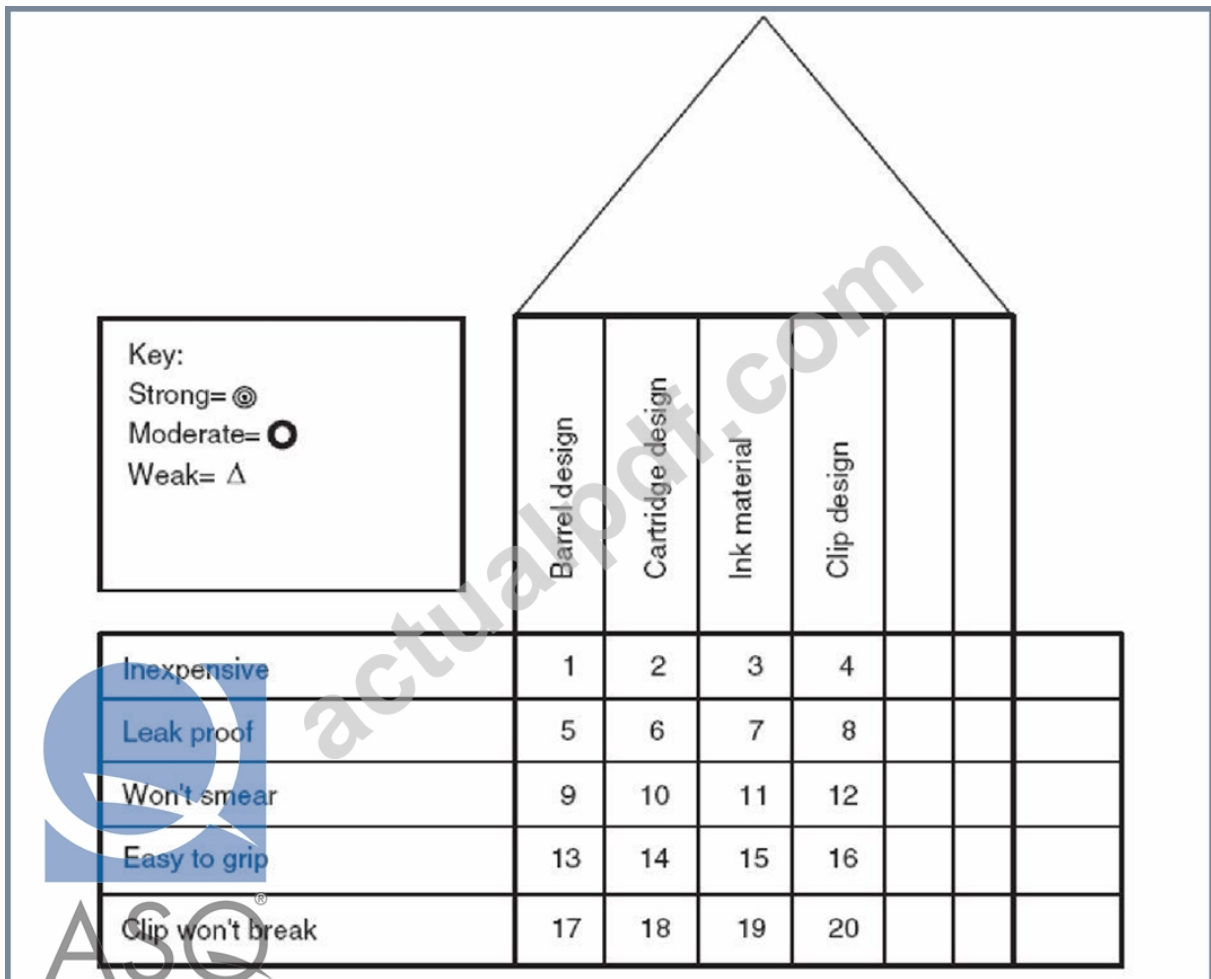
- A. Directly parallel
- B. None of the above
- C. Mirror image
- D. Linear combination

Answer: D

NEW QUESTION # 233

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 2?

- A. 
- B. none of the above
- C. 
- D.



- E. 

Answer: E

NEW QUESTION # 234

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