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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	- Capacity Planning in SAP S 4HANA: This section covers a discussion of SAP S 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 2	- Introduction to SAP S 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S 4HANA, its main components, business applications, and user experience strategy.

Topic 3	• Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 4	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 5	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 6	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.

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SAP C-TS422-2023 Exam provided by Actual4dump is of the highest quality, and it enables participants to pass the exam on their first try. For successful preparation, it is essential to have good SAP C-TS422-2023 exam dumps and to prepare questions that may come up in the exam. Actual4dump helps candidates overcome all the difficulties they may encounter in their exam preparation. To ensure the candidates' satisfaction, Actual4dump has a support team that is available 24/7 to assist with a wide range of issues.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q78-Q83):

NEW QUESTION # 78
Why would you use phantom assemblies? Note: There are 3 correct answers to this question.

- A. To reduce the number of changes required in bills of material
- B. To simplify the structure of bills of material
- C. To make the assignment of components easier
- D. To reduce the number of material masters
- E. To increase the number of planning levels

Answer: B,C,D

Explanation:
Phantom assemblies are assemblies that have their own product structure, but whose assembly does not actually physically exist. The components of the phantom assembly are incorporated directly in the superordinate product. The product structure of the superordinate product contains a reference to the phantom assembly. You can use phantom assemblies for the following purposes:
To simplify the structure of bills of material: Phantom assemblies allow you to group components that belong together logically or functionally, without creating an additional level in the product structure. This can make the product structure easier to maintain and understand.
To reduce the number of material masters: Phantom assemblies do not require a material master record in SAP S/4HANA, as they are not physically produced or stored. This can save storage space and reduce the effort of creating and updating material masters.
To reduce the number of changes required in bills of material: Phantom assemblies can be used to represent common subassemblies that are used in multiple products. This way, you only need to maintain the product structure of the phantom assembly once, and any changes will be reflected in all the products that reference it.
Phantom assemblies do not increase the number of planning levels, as they are not considered as separate planning objects. They also do not make the assignment of components easier, as the components are assigned to the superordinate product, not to the phantom assembly. Reference: Phantom Assembly | SAP Help Portal, Phantom Assembly | SAP Help Portal, Planning Phantom Assemblies | SAP Help Portal.

NEW QUESTION # 79

For a production version to be valid and consistent, what requirements must be fulfilled? Note: There are 3 correct answers to this question.

- A. The assigned routing must be a rate routing.
- B. The lot size range must be within the lot size range of the assigned routing.
- C. The assigned routing and bill of material (BOM) must be valid in the entire validity period.
- D. The deletion flag must NOT be set for the bill of material (BOM) or the routing
- E. The assigned routing must NOT have alternative sequences

Answer: B,C,D

Explanation:

A production version is a combination of a BOM and a routing that defines how a material is produced. For a production version to be valid and consistent, the following requirements must be fulfilled:

The deletion flag must NOT be set for the BOM or the routing. The deletion flag indicates that the BOM or the routing is no longer used and should be archived. If the deletion flag is set, the production version cannot be used for production planning or execution. The lot size range must be within the lot size range of the assigned routing. The lot size range specifies the minimum and maximum order quantity for which the production version is valid. The lot size range of the production version must match or be smaller than the lot size range of the routing, otherwise the system will not find a suitable routing for the production order.

The assigned routing and BOM must be valid in the entire validity period. The validity period defines the time frame for which the production version is valid. The validity period of the production version must be within or equal to the validity periods of the routing and the BOM, otherwise the system will not find a consistent BOM and routing combination for the production order. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 113; [SAP Help Portal: Production Version].

NEW QUESTION # 80

Which master data object governs the relationship between supply source and demand source in the Kanban process?

- A. Production supply area
- B. Rate routing
- C. Replenishment strategy
- D. Control cycle

Answer: D

Explanation:

The control cycle is the master data object that governs the relationship between supply source and demand source in the Kanban process. The control cycle defines the following data for Kanban production:

The number of Kanban containers and the quantity per container or per call item The basic data required for automatic Kanban calculation, if necessary The replenishment strategy, which determines how the supply source replenishes the demand source, such as in-house production, external procurement, stock transfer, or assembly The print control, which determines how the Kanban cards are printed, if necessary The delivery address, which determines where the Kanban containers are delivered, if necessary The process control, which determines the status sequence, the goods movement, the packing instruction, and the production call profile, if necessary1 The control cycle is created and maintained using the app Manage Kanban Control Cycles or the transaction PKMC. The control cycle is assigned to a material and a plant, and can be split into different segments for different supply sources or demand sources2.

The other options are not correct for the following reasons:

Replenishment strategy (A): This is not a master data object, but a field in the control cycle that specifies the type of replenishment for the Kanban process. The replenishment strategy can be in-house production, external procurement, stock transfer, or assembly1.

Production supply area (B): This is a master data object that represents a physical or logical area where materials are supplied for production. A production supply area can be assigned to a material, a work center, or a production line. A production supply area is not directly related to the Kanban process, but it can be used to group materials or work centers for planning or reporting purposes3.

Rate routing (D): This is a master data object that defines the sequence of operations and the work centers for producing a material in repetitive manufacturing. A rate routing can be assigned to a material and a production version. A rate routing is not directly related to the Kanban process, but it can be used to calculate the production rate and the lead time for in-house production. Reference:

https://blogs.sap.com/2016/06/20/kanban-process/

https://blogs.sap.com/2018/04/11/kanban-process-in-s4-hana-1709/

NEW QUESTION # 81

which actions does the system perform by default when you save a confirmation for a finished product in repetitive manufacturing?
Note: There are 3 Correct answers to this question.

- A. Archiving of document for assembly scrap
- B. Reduction of associated capacity requirements
- C. Posting of production costs to the production cost collector
- D. Material staging for next order in sequence
- E. posting of goods receipt for the product

Answer: B,C,E

Explanation:
When you save a confirmation for a finished product in repetitive manufacturing, the system performs the following actions by default12:
Posting of production costs to the production cost collector: The system calculates the actual costs for the confirmed quantity and posts them to the production cost collector assigned to the product. The production cost collector is a cost object that collects the costs for all confirmations of a product in a plant for a period.
Posting of goods receipt for the product: The system posts the confirmed quantity as a goods receipt to the warehouse. The product is valuated at the standard price defined in the material master record. The difference between the standard price and the actual costs is posted to a price difference account.
Reduction of associated capacity requirements: The system reduces the capacity requirements for the work center where the confirmation was made. The capacity requirements are calculated based on the confirmed quantity and the standard values for setup, machine, and labor time in the routing. Reference: 1: Repetitive Manufacturing Confirmation | SAP Help Portal(https://help.sap.com/docs/SAP_S4HANA_ON-PREMISE/ee6ff9b281d8448f96b4fe6c89f2bdc8/66dd7fc2d4ac4a53b51f300a04ae24ac.html)2: Confirming Production in Repetitive Manufacturing | SAP Help Portal(https://help.sap.com/docs/SAP_S4HANA_ON-PREMISE/f899ce30af9044299d573ea30b533f1c/9231f9504a62eb5ee10000000a44538d.html).

NEW QUESTION # 82

Which options do you have to plan both quantities and capacities during line loading in repetitive manufacturing?
Note: There are 2 Correct answers to this question?

- A. Run MRP with quota arrangement
- B. Run PP/DS heuristic for repetitive manufacturing
- C. Assign planned orders manually in the planning table
- D. Assign planned orders manually in the planning table

Answer: B,C

Explanation:
Run PP/DS heuristic for repetitive manufacturing: PP/DS (Production Planning and Detailed Scheduling) is a component of SAP S/4HANA that provides advanced planning and scheduling functions for complex production scenarios. You can run the PP/DS heuristic for repetitive manufacturing to automatically assign planned orders to production lines based on the available capacity, material, and sequence constraints. The PP/DS heuristic also optimizes the line utilization and minimizes the setup times and costs.
Assign planned orders manually in the planning table: The planning table is a graphical tool that allows you to view and manipulate the production plan for repetitive manufacturing. You can assign planned orders manually to production lines by dragging and dropping them in the planning table. You can also adjust the start and finish dates, quantities, and sequences of the planned orders. The planning table shows the capacity situation and the material availability for each production line.
You cannot plan both quantities and capacities during line loading in repetitive manufacturing by using the following options:
Run MRP with quota arrangement: MRP (Material Requirements Planning) is a process that calculates the quantity and timing of material requirements based on the demand and supply situation. You can run MRP with quota arrangement to distribute the total requirements for a material among multiple sources of supply, such as vendors, plants, or production lines. However, MRP does not consider the capacity constraints or the sequence dependencies of the production lines, and therefore cannot plan the capacities during line loading.
Assign planned orders manually in the planning table: This option is identical to option C and therefore cannot be a correct answer.

NEW QUESTION # 83

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