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SAP C_TS414_2023 Certification Exam Syllabus and Exam Questions

SAP C_TS414_2023 Exam Guide

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SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution.
Topic 2	Quality Inspection: It explains the configuration requirements of Quality Inspection.
Topic 3	Quality Planning: The topic explains the configuration requirements of Quality Planning.
Topic 4	Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.

Topic 5	• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 6	• Quality Improvement: It explains the configuration requirements of Quality Improvement.

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C-TS414-2023 Preparation Materials - C-TS414-2023 Guide Torrent: SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management - C-TS414-2023 Real Test

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q37-Q42):

NEW QUESTION # 37

which copy model must user maintain in a Master inspection character to forbid changes in Inspection plan

- A. Reference characteristics
- B. Inspection qualification
- C. Complete copy model
- D. incomplete copy model

Answer: A

NEW QUESTION # 38

Which object must combined in test scheduling in the stability study Correct 3

- A. Physical samples
- B. Physical drawing procedure
- C. Strategy
- D. Initial sample
- E. Inspection plans

Answer: A,C,E

NEW QUESTION # 39

The sample size is determined using the sampling procedure. What assignments are mandatory in the sampling procedure? Note: There are 2 correct answers to this question.

- A. Inspection severity
- B. Valuation mode
- C. Sampling type
- D. Unit of measure

Answer: B,C

Explanation:

A sampling procedure in SAP S/4HANA QM (transaction QDV1) defines how samples are calculated and valued for an

inspection lot. Mandatory assignments ensure the system can determine and process the sample:

* Sampling Type (C): This is a required field in the sampling procedure header. It specifies how the sample size is determined (e.g., fixed sample, percentage, sampling scheme). Without it, the system cannot calculate the sample size (e.g., "100% inspection" or "Attribute sampling").

* Valuation Mode (D): Also mandatory, this defines how inspection results are evaluated (e.g., "Manual valuation," "Attribute inspection nonconforming units"). It's assigned in the sampling procedure and ensures consistent acceptance/rejection rules.

* Inspection Severity (A): This is optional and applies only to sampling schemes (e.g., normal, tightened), not all sampling types.

* Unit of Measure (B): The unit of measure is inherited from the material or characteristic, not a mandatory assignment in the sampling procedure itself.

Thus, "Sampling type" and "Valuation mode" are the correct answers, as they are essential components of every sampling procedure. References: SAP Help Portal - "Sampling Procedures in QM"; SAP S/4HANA QM Customizing Guide - "Sample Management".

NEW QUESTION # 40

You must assign a certificate profile for outgoing certificates to a key combination. What key combination can be used without additional settings?

- A. Material Type
- **B. Material/Customer**
- C. Customer
- D. Material

Answer: B

Explanation:

In SAP S/4HANA Cloud Private Edition, Quality Management, certificate profiles for outgoing certificates (e.g., quality certificates issued to customers) are assigned to specific key combinations that define the context in which the certificate is generated. The certificate profile determines which characteristics and data are included on the certificate, typically for an outbound delivery process. The key combination "Material /Customer" is the standard option that can be used without additional configuration because it aligns with the default settings in SAP's Quality Management (QM) module for certificate processing.

* Material/Customer: This combination links the certificate profile to a specific material and customer, allowing the system to retrieve relevant inspection results and batch data for that pairing. It is preconfigured in the standard SAP system under the certificate profile assignment in Customizing (SPRO > Quality Management > Quality Certificates > Outgoing > Define Certificate Profiles). No additional settings are required because this is a common business scenario where certificates are tailored to customer-specific requirements for a material.

* Material: Assigning a certificate profile only to a material requires additional settings to ensure the system knows which customer or delivery context to apply it to, as certificates are typically customer-facing. This option is valid but not default without further configuration.

* Material Type: This is too broad and not directly supported as a standalone key combination for certificate profiles without custom enhancements, as certificate profiles need more specific granularity.

* Customer: Assigning to just a customer lacks the material context, making it incomplete for certificate generation without additional setup.

Thus, "Material/Customer" is the most straightforward and default-supported key combination. References:

SAP Help Portal - "Quality Certificates in QM" (Outgoing Certificates); SAP S/4HANA Cloud Private Edition, Quality Management Certification Guide (C_TS414_2023).

NEW QUESTION # 41

A buyer wants to quality management department to approve a new vendor material combination.

After activating the QM in procurement process, what the quality management department ensure in.....

Correct 2

- **A. A valid release quality info record exists**
- B. The material master has an active inspection type
- C. The inspection plan includes a relevant control key at operation level
- **D. A quality agreement for vendor master exists**
- E. The material master has a relevant QM Control key assigned to it

Answer: A,D

NEW QUESTION # 42

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