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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	- Lean Manufacturing in SAP S 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 2	- Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 3	Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 4	- Material Requirements Planning in SAP S 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 5	- Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q70-Q75):

NEW QUESTION # 70

in your Plant, MRP is activated.

which options do you have to exclude a material from the MRP run?

Note: there are 2 correct answers to this question.

- A. Use a specific material group
- B. Use a specific MRP list
- C. Use a specific MRP type
- D. Use a specific material status

Answer: C,D

Explanation:

You can exclude a material from the MRP run by using a specific material status or a specific MRP type. A material status is a user-defined indicator that can be assigned to a material master record to control the procurement and planning activities for the material. For example, you can define a material status that blocks the material from being planned by MRP. An MRP type is a parameter that defines how a material is planned by MRP. For example, you can use the MRP type ND (No Planning) to exclude the material from the MRP run.

NEW QUESTION # 71

Why do you use Engineering Change Management? Note: There are 2 correct answers to this question.

- A. To monitor document object changes
- B. To monitor document table changes
- C. To enable integration into a sales order
- D. To save multiple changes for an object

Answer: A,D

Explanation:

Engineering Change Management (ECM) in SAP S/4HANA (transaction CC01/CC02) manages changes to objects like BOMs, routings, and materials with a structured process:

* To save multiple changes for an object(C): ECM allows multiple changes (e.g., to a BOM's components) to be grouped under one change number (field: Change Number in CS01). These changes are saved and applied together on a specified date (Valid From), ensuring coordinated updates across objects.

* To monitor document object changes(D): ECM tracks changes to objects (e.g., materials, BOMs) linked to a change number, providing an audit trail (transaction CC03, History tab). This monitors who changed what and when, supporting compliance and traceability.

To monitor document table changes(A) is vague-"document" likely means BOM or routing, but ECM focuses on object changes, not table-level monitoring (e.g., database logs).To enable integration into a sales order(B) is incorrect-ECM integrates with production or procurement, not directly with sales orders (VA01). This is per SAP's ECM functionality.

NEW QUESTION # 72

Which standard item categories can you select inside a bill of material (BOM)?

Note: There are 2 correct answers to this question

- A. Work item
- **B. Non-stock item**
- **C. Variable-size item**
- D. WBS item

Answer: B,C

Explanation:

You can select the following standard item categories inside a bill of material (BOM):

Variable-size item: This item category is used for materials that have variable dimensions, such as pipes, wires, or fabrics. The system calculates the quantity of the variable-size item based on the formula and the dimensions entered in the BOM. You can also use the variable-size item to define a scrap percentage for the material.

Non-stock item: This item category is used for materials that are not managed in inventory, such as consumables, services, or subcontracting items. The system does not create any reservations or stock movements for the non-stock item. You can use the non-stock item to trigger purchasing requisitions or purchase orders for the material. Reference: Bill of Material Item Category; Bills of Material in Production Planning

NEW QUESTION # 73

You have maintained the parameters for simple discontinuation in the material master of a component. Which business process will be affected if the available stock is zero and the discontinuation date is in the past?

- A. Backflushing
- B. Production order release
- **C. Material requirements planning**
- D. Kanban

Answer: C

Explanation:

If the available stock is zero and the discontinuation date is in the past, the material requirements planning (MRP) process will be affected. MRP will not create any planned orders or purchase requisitions for the discontinued component. Instead, it will create a discontinuation indicator in the MRP list and a discontinuation message in the exception message list. This will inform the planner that the component is no longer available and that a follow-up material should be used instead. Reference: [SAP Help Portal] - Discontinuation of Materials.

NEW QUESTION # 74

Your production planners must execute planning only for specific resources. How can you achieve this in Advanced Planning (PP/DS)?

- A. Use a planning group.
- B. Use a propagation range.
- C. Use a planning area.
- D. Use a resource group

Answer: D

Explanation:

You can achieve planning only for specific resources in Advanced Planning (PP/DS) by using a resource group. A resource group is a collection of resources that share the same characteristics and can be used interchangeably for production. You can assign a resource group to a product or a production version, and then use the resource group as a selection criterion in the planning board or the product view. This way, you can restrict the planning to only those resources that belong to the resource group. Reference: SAP S/4HANA Manufacturing for Planning & Scheduling - Implementation Guide, page 25; [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 79.

NEW QUESTION # 75

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