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SAP C_TS414_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution.
Topic 2	• Quality Planning: The topic explains the configuration requirements of Quality Planning.
Topic 3	• Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility.

Topic 4	• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q79-Q84):

NEW QUESTION # 79
For which inspection scenarios can you use inspection points? Note: There are 3 correct answers to this question.

- A. Inspections for quality notifications
- B. Goods receipt inspections
- C. Inspections with samples
- D. In-process inspections during production
- E. Inspections for warehouse defects

Answer: B,C,D

Explanation:
Inspection points in SAP QM (configured in the inspection plan, transaction QP01) allow multiple result recordings over time or events for a single lot:
* Goods Receipt Inspections (A): For inspection type 01, inspection points (e.g., per container) can be used to record results for partial deliveries or batches, common in procurement.
* Inspections with Samples (D): Inspection points support sample-based inspections (e.g., physical samples), allowing results per sample point, as defined in the sampling procedure.
* In-process Inspections During Production (E): For inspection type 03, inspection points (e.g., per shift or operation) enable ongoing checks during production, a standard use case.
* Inspections for Quality Notifications (B): Notifications (e.g., QN01) record defects or issues but don't use inspection points, which are lot-specific.
* Inspections for Warehouse Defects (C): Warehouse defects (e.g., stock quality issues) typically use stock transfer inspections (type 08), not inspection points.
Thus, "A, D, E" are the correct answers.References: SAP Help Portal - "Inspection Points in QM"; SAP S /4HANA QM User Guide - "Inspection Scenarios".

NEW QUESTION # 80
You want to use a purchasing process with release stages (for example, first-article, preliminary series, regular procurement) and different inspection plan for each stage. How do you configure this process?

- A. By assigning a status profile to the quality info record: Procurement
- B. By assigning a status profile to the business partner
- C. By assigning a status profile to the inspection type settings in customizing
- D. By assigning a status profile to the inspection type settings in the material master

Answer: A

Explanation:
To manage release stages (e.g., first-article, series) with different inspection plans in procurement, SAP QM uses:

* By Assigning a Status Profile to the Quality Info Record: Procurement (B): In the quality info record (transaction QI01), you assign a status profile (defined in SPRO > QM > Environment > Status Management). This profile controls stages (e.g., "First Article," "Series") via statuses, and each status can link to a specific inspection plan via dynamic modification or inspection type settings. This is the standard approach for supplier-material-specific release processes.
* Business Partner (A): Status profiles here are for partner management, not QM inspection stages.
* Inspection Type Settings in Customizing (C): Inspection types (e.g., 01) don't use status profiles directly in Customizing.
* Inspection Type in Material Master (D): The material master's QM view doesn't support status profiles for this purpose.
Thus, "By assigning a status profile to the quality info record: Procurement" is the correct answer.References:
SAP Help Portal - "Quality Info Record and Release Stages"; SAP S/4HANA QM Customizing Guide - "Status Profiles".

NEW QUESTION # 81

You must assign a certificate profile for outgoing certificates to a key combination. What key combination can be used without additional settings?

- A. Material/Customer, Material, Material Type
- B. Customer, Material, Material Group
- C. Material/Customer, Material, Material Group
- D. Material, Customer, Material Group

Answer: A

NEW QUESTION # 82

When the usage decision is made for a stock-relevant inspection lot, a goods movement should take place automatically. Where do you make the required setting?

- A. In the movement type
- B. In the codes in the selected set
- C. In the codes in the code group
- D. In the inspection type

Answer: D

Explanation:
Automatic goods movement during usage decision (UD, transaction QA11) for stock-relevant lots (e.g., type 01) is configured in:
* In the Inspection Type (D): In Customizing (SPRO > QM > Quality Inspection > Inspection Lot Creation > Maintain Inspection Types), the inspection type (e.g., 01) has a "Automatic UD" and "Stock Posting" setting. Activating this links UD codes to movement types (e.g., 321 for quality to unrestricted), enabling automatic stock updates.
* Codes in the Selected Set (A): Selected sets (transaction QS51) define UD codes but don't control movements.
* Codes in the Code Group (B): Code groups (transaction QS41) are for catalog organization, not stock movement settings.
* Movement Type (C): Movement types (e.g., 321) are used but assigned via inspection type settings, not directly configured there.
Thus, "In the inspection type" is the correct answer.References: SAP Help Portal - "Automatic Stock Posting in QM"; SAP S/4HANA QM Customizing Guide - "Inspection Types".

NEW QUESTION # 83

The quality inspector check the receipt of incoming certificates in the future, they want to manage the inbox for quality certificates independently for goods receipts.
What do you activate to fulfill this requirement?

- A. Certificate profiles in certificate type
- B. Certificate Control in the Q- info record in procurement
- C. Enhanced certificate processing in the certificate type.
- D. Status profiles in the certificate type

Answer: C

NEW QUESTION # 84

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