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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 2	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 3	• Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 4	• Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 5	• Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 6	• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q55-Q60):

NEW QUESTION # 55

For production orders, cost object controlling (COC) can be carried out on an order-related or product- related basis. Which of the following do you have to consider?

Note: There are 2 correct answers to this question.

- A. Product-related COC is used in manufacturing for co-products
- B. In order-related COC, individual production orders do NOT have cost segments.
- C. Order-related COC is beneficial in a flexible production environment
- D. In product-related COC, all costs are debited and credited to a product cost collector.

Answer: A,D

Explanation:

The difference between order-related and product-related COC is mainly in the level of cost object that is used to collect and analyze the costs of production. In order-related COC, each production order is a cost object that carries its own plan, target, and actual costs. In product-related COC, a product cost collector is a cost object that aggregates the costs of multiple production orders for the same product or product variant. The advantages and disadvantages of each approach depend on the production scenario and the reporting requirements. Some of the factors to consider are:

In product-related COC, all costs are debited and credited to a product cost collector. This means that the production orders linked to the product cost collector do not have any cost segments and do not show any variances. The product cost collector is used for variance calculation and settlement. This simplifies the cost accounting process and reduces the number of cost objects to be managed. However, this also means that the cost details of individual production orders are not available for analysis. Product-related COC is suitable for mass production of standard products with low variance and high volume¹².

Order-related COC is beneficial in a flexible production environment where each production order has different characteristics, such as lot size, routing, material components, or quality specifications. Order-related COC allows for a detailed analysis of the cost and performance of each production order and enables a more accurate allocation of overhead costs. However, order-related COC also requires more effort and resources to maintain and process the cost segments and variances of each production order. Order-related COC is suitable for make-to-order or engineer-to-order scenarios where each production order is unique and customized¹².

Product-related COC is used in manufacturing for co-products, which are products that are produced simultaneously from the same

production process and have a relatively high sales value. Co-products share the joint costs of the production process based on a predefined apportionment structure. Product-related COC allows for a consistent and transparent allocation of the joint costs to the co-products and avoids the problem of negative variances that may occur in order-related COC. Product-related COC is suitable for process industries where co-products are common, such as chemical, pharmaceutical, or food industries³⁴.

Reference:

- 1: SAP Help Portal: Production Orders in Cost Object Controlling
- 2: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 6: Product Cost by Order
- 3: SAP Help Portal: Product Cost by Period
- 4: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 7: Product Cost by Period

NEW QUESTION # 56

Which options do you have to plan both quantities and capacities during line loading in repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Run MRP with quota arrangement.
- B. Run PP/DS heuristics for repetitive manufacturing.
- C. Assign planned orders manually in the planning table.
- D. Run MRP with automatic selection of production version.

Answer: A,B

Explanation:

In SAP S/4HANA repetitive manufacturing, line loading involves planning production quantities and capacities across production lines. Options include:

* Run MRP with quota arrangement(B): MRP (MD01/MD02) with a quota arrangement (MEQ1, marked MRP-relevant) distributes production quantities across multiple production lines (production versions) based on predefined quotas (e.g., 60% Line A, 40% Line B). This plans quantities and implicitly considers capacity via the linked work centers, visible in MF50.

* Run PP/DS heuristics for repetitive manufacturing(D): PP/DS heuristics (e.g., SAP_PP_002 in /SAPAPO/CDPSB0) plan both quantities (e.g., creating planned orders) and capacities (e.g., finite scheduling on production lines) for REM scenarios. This integrates detailed scheduling with line loading, optimizing resource use.

Assign planned orders manually in the planning table(A) (MF50) adjusts existing quantities but doesn't inherently plan capacities-it's a manual tweak. Run MRP with automatic selection of production version(C) selects one version (e.g., via alphanumeric order), planning quantities but not dynamically balancing capacities across lines. This is per SAP's REM planning options.

NEW QUESTION # 57

Which standard item categories can you select inside a bill of material (BOM)?

Note: There are 2 correct answers to this question

- A. Non-stock item
- B. WBS item
- C. Work item
- D. Variable-size item

Answer: A,D

Explanation:

You can select the following standard item categories inside a bill of material (BOM):

Variable-size item: This item category is used for materials that have variable dimensions, such as pipes, wires, or fabrics. The system calculates the quantity of the variable-size item based on the formula and the dimensions entered in the BOM. You can also use the variable-size item to define a scrap percentage for the material.

Non-stock item: This item category is used for materials that are not managed in inventory, such as consumables, services, or subcontracting items. The system does not create any reservations or stock movements for the non-stock item. You can use the non-stock item to trigger purchasing requisitions or purchase orders for the material. Reference: Bill of Material Item Category; Bills of Material in Production Planning

NEW QUESTION # 58

How can you limit the validity of a bill of material (BOM)? Note: There are 2 correct answers to this question,

- A. By Plant
- B. By Period
- C. By Material Status
- D. By Industry

Answer: A,B

Explanation:

You can limit the validity of a BOM by plant and by period. The plant determines the organizational area of validity for the BOM, and you can assign the same BOM to different or further plants if the prerequisites are met. The period of validity for a BOM is restricted by the valid-from date and the valid-to date in the BOM header and item, which determine when the BOM becomes effective and when it ends. Reference: Validity of Bills of Material, BOM Item Validity

NEW QUESTION # 59

Which options do you have to plan both quantities and capacities during line loading in repetitive manufacturing?

Note: There are 2 Correct answers to this question?

- A. Assign planned orders manually in the planning table
- B. Run PP/DS heuristic for repetitive manufacturing
- C. Run MRP with quota arrangement
- D. Assign planned orders manually in the planning table

Answer: A,B

Explanation:

Run PP/DS heuristic for repetitive manufacturing: PP/DS (Production Planning and Detailed Scheduling) is a component of SAP S/4HANA that provides advanced planning and scheduling functions for complex production scenarios. You can run the PP/DS heuristic for repetitive manufacturing to automatically assign planned orders to production lines based on the available capacity, material, and sequence constraints. The PP/DS heuristic also optimizes the line utilization and minimizes the setup times and costs. Assign planned orders manually in the planning table: The planning table is a graphical tool that allows you to view and manipulate the production plan for repetitive manufacturing. You can assign planned orders manually to production lines by dragging and dropping them in the planning table. You can also adjust the start and finish dates, quantities, and sequences of the planned orders. The planning table shows the capacity situation and the material availability for each production line.

You cannot plan both quantities and capacities during line loading in repetitive manufacturing by using the following options:

Run MRP with quota arrangement: MRP (Material Requirements Planning) is a process that calculates the quantity and timing of material requirements based on the demand and supply situation. You can run MRP with quota arrangement to distribute the total requirements for a material among multiple sources of supply, such as vendors, plants, or production lines. However, MRP does not consider the capacity constraints or the sequence dependencies of the production lines, and therefore cannot plan the capacities during line loading.

Assign planned orders manually in the planning table: This option is identical to option C and therefore cannot be a correct answer.

NEW QUESTION # 60

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