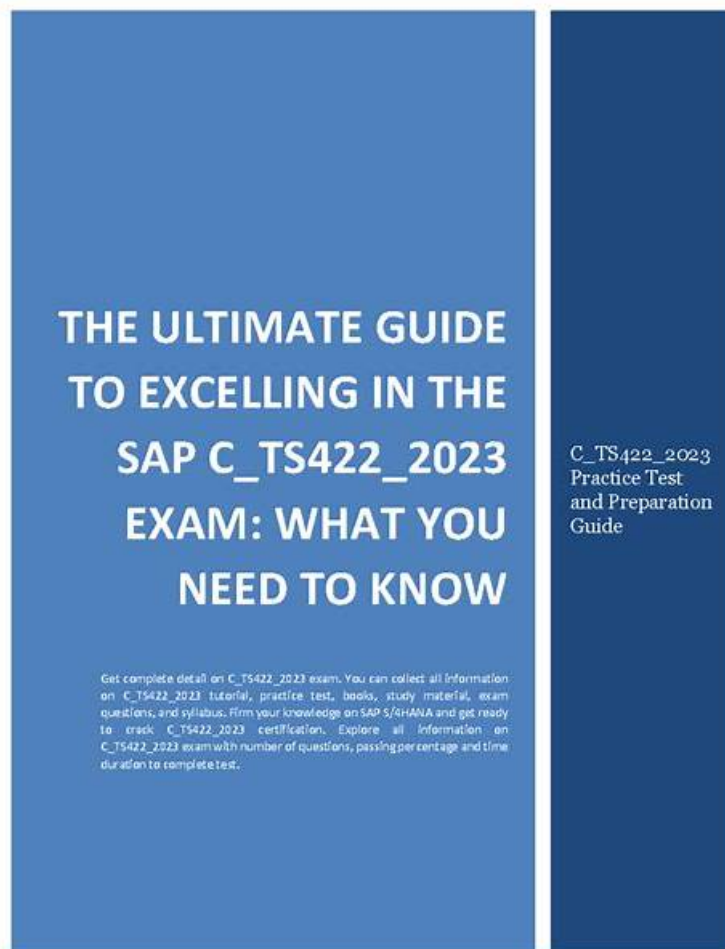


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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Material Requirements Planning in SAP S• 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 2	<ul style="list-style-type: none">• Production Orders in SAP S• 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.

Topic 3	<ul style="list-style-type: none"> Capacity Planning in SAP S 4HANA: This section covers a discussion of SAP S 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 4	<ul style="list-style-type: none"> Demand Management in SAP S 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 5	<ul style="list-style-type: none"> Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 6	<ul style="list-style-type: none"> Master Data in SAP S 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 7	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 8	<ul style="list-style-type: none"> Process Orders in SAP S 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 9	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S 4HANA, its main components, business applications, and user experience strategy.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q64-Q69):

NEW QUESTION # 64

What happens when you set up detailed scheduling with the finite scheduling mode Insert Operation? Note:
There are 2 correct answers to this question.

- A. Changes are automatically implemented in the complete collective order.
- B. Scheduling of an operation takes place as close as possible to the desired date.
- C. Sequencing on multi-activity resources is automatically updated.
- D. Neighboring operations can be moved in both directions in order to create a slot.

Answer: B,D

Explanation:

In SAP S/4HANA PP/DS, the Insert Operations scheduling mode (configured in the strategy profile, e.g., /SAPAPO/CDPSC11) is a finite scheduling option that inserts a new operation into an existing schedule while respecting capacity constraints. Effects include:

* Scheduling of an operation takes place as close as possible to the desired date(A): The system schedules the operation (e.g., in /SAPAPO/PPDS_DISP) at the earliest feasible time slot near the desired date (specified in the order or planning parameters), considering finite capacity and resource availability.

* Neighboring operations can be moved in both directions in order to create a slot(C): To accommodate the new operation, the system shifts existing operations forward or backward (within tolerances defined in the strategy profile), ensuring a feasible slot without overloading the resource.

Sequencing on multi-activity resources(B) isn't automatically updated-this requires a separate heuristic (e.g., /SAPAPO/HEUR_SEQUENCE). Changes in the complete collective order(D) don't occur automatically- collective orders require explicit rescheduling of linked orders, not an inherent feature of Insert Operation.

This is per SAP's PP/DS scheduling documentation.

NEW QUESTION # 65

What could be the reason for different combinations of components in a multiple bill of material (BOM)?

Note: There are 2 correct answers to this question.

- A. Lot size
- B. BOM header status
- C. Manufacturing date
- D. BOM item status

Answer: A,C

Explanation:

A multiple bill of material (BOM) is a type of BOM that allows for different combinations of components or raw materials for the same assembly or subassembly. The reason for different combinations of components in a multiple BOM could be the manufacturing date or the lot size. The manufacturing date determines the validity period of the BOM, which means that different BOMs can be valid for different time intervals. For example, a BOM can be changed due to a design modification or a change in the availability of components. The lot size determines the quantity-dependent explosion of the BOM, which means that different BOMs can be used for different production quantities. For example, a BOM can be optimized for different batch sizes or different production methods.

Reference: Multiple BOM, BOM Explosion

NEW QUESTION # 66

What information do you have to maintain to define the relationship between supply source and demand source in the Kanban process?

Note: There are 2 correct answers to this question.

- A. Routing
- B. Work Center
- C. Replenishment strategy
- D. Production supply area

Answer: C

NEW QUESTION # 67

Which master data fields can have an impact on whether MRP creates planned orders or purchase requisitions for a material? Note:

There are 2 correct answers to this question.

- A. Procurement type
- B. Material type
- C. MRP group
- D. MRP type

Answer: A,B

Explanation:

In SAP S/4HANA, MRP determines whether to create planned orders (for in-house production) or purchase requisitions (for external procurement) based on specific master data settings in the material master. The procurement type(A), maintained in the MRP 2 view (field: ProcurementType), is a key determinant. For example, procurement type "E" (In-house production) triggers planned orders, while "F" (External procurement) generates purchase requisitions, and "X" (Both) allows MRP to decide based on additional settings.

like quotas.

The material type(B), defined during material creation and linked to configuration (Logistics - General > Material Master > Basic Settings > Define Material Types), also influences this decision indirectly. For instance, material types like "FERT" (Finished Goods) are typically produced in-house, favoring planned orders, while "ROH" (Raw Materials) are procured externally, favoring purchase requisitions. MRP type(C) controls whether MRP runs (e.g., "PD" for MRP planning), but it does not directly determine the order type.

MRP group(D) groups materials for planning parameters but does not directly dictate planned orders versus purchase requisitions.

NEW QUESTION # 68

Which of the following automation options can you use for production orders? Note: There are 2 correct answers to this question.

- A. You can use mass processing to set production orders to technically complete.
- B. You can use the production scheduling profile to automatically set orders to technically complete.
- C. You can use mass processing to read PP master data for production orders.
- D. You can use trigger points to automatically create rework orders via confirmations.

Answer: A,D

NEW QUESTION # 69

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