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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 2	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.

Topic 3	• Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 4	• Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 5	• Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 6	• Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q78-Q83):

NEW QUESTION # 78

What data can you maintain in the sub-items of a bill of material (BOM)? Note: There are 2 correct answers to this question.

- A. Installation point
- B. Quantity
- C. Status
- D. Scrap percentage

Answer: A,B

Explanation:

In SAP S/4HANA, sub-items in a BOM (transaction CS01/CS02) are detailed breakdowns of a component (e.g., for variable-size items or complex assemblies), accessed via the Sub-Item tab. The maintainable data includes:

* Quantity(A): The sub-item quantity (field: Sub-Item Quantity) specifies the amount of the sub- component required per unit of the parent item (e.g., 2 meters of a pipe). This ensures accurate material planning and consumption in production orders.

* Installation point(C): The installation point (field: Installation Point) indicates where the sub-item is installed within the assembly (e.g., a specific position in a machine). This is critical for technical documentation and assembly instructions.

Status(B) applies to the BOM header or main item (e.g., Active/Inactive), not sub-items, which inherit the parent's status. Scrap percentage(D) is maintained at the main item level (Item Data, Scrap field) or in the material master, not at the sub-item level, as sub-items detail usage, not waste. This is per SAP's BOM sub- item structure.

NEW QUESTION # 79

In documentation for MRP in Advanced Planning, you read that new orders are created through infinite planning. What does this mean for the capacity requirements of a new order?

- A. MRP assigns the capacity requirements automatically after the last scheduled order on a work center.
- B. MRP creates the capacity requirements only if the work center has sufficient capacity.
- C. MRP assigns the capacity requirements automatically to work centers with the earliest available capacity.
- D. MRP creates the capacity requirements without checking the work center capacities.

Answer: D

Explanation:

Infinite planning is a method of material requirements planning (MRP) that creates new orders without checking the capacity availability of the work centers. This means that the capacity requirements of a new order are created regardless of the existing capacity load or constraints of the work center. Infinite planning assumes that the required capacity can be increased or adjusted as needed. Infinite planning is suitable for situations where the capacity supply is flexible and the demand is urgent or unpredictable. However, infinite planning can also result in capacity overloads or unrealistic schedules that need to be resolved later by capacity

leveling or rescheduling. Reference: SAP S/4HANA Production Planning and Manufacturing II, Unit 1: Material Requirements Planning; [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 77.

NEW QUESTION # 80

You want to reduce planning efforts for B- and C-classified materials. Which planning procedure do you recommend?

- A. Material Requirements Planning
- **B. Consumption-Based Planning**
- C. Advanced Planning
- D. Subassembly Planning

Answer: B

Explanation:

For B- and C-classified materials (per ABC analysis, typically low-value or less critical items), SAP S/4HANA offers planning procedures to minimize effort:

* Consumption-Based Planning(A): This method (configured with MRP types like "VB" - Reorder Point Planning or "VM" - Automatic Reorder Point, material master, MRP 1 view) relies on historical consumption data rather than detailed forecasts or BOM explosions. It triggers procurement when stock falls below a reorder point, reducing planning complexity-ideal for B/C materials with stable or predictable usage.

Subassembly Planning(B) (e.g., strategy 70) is used for assemblies with dependent requirements, requiring more effort due to BOM and routing maintenance. Advanced Planning(C) (PP/DS) offers detailed scheduling and optimization, overcomplicating planning for low-priority items. Material Requirements Planning(D) (MRP with type "PD") involves full BOM explosion and demand forecasting, which is effort-intensive and better suited for A-class materials. SAP recommends consumption-based planning for simplicity in such cases.

NEW QUESTION # 81

How can a material availability check be triggered automatically for a production order? Note: There are 2 correct answers to this question.

- A. By order confirmation
- **B. By mass processing**
- C. By capacity planning
- **D. By order release**

Answer: B,D

Explanation:

In SAP S/4HANA, a material availability check ensures components are available before production proceeds. This check can be triggered automatically:

* By order release(C): When a production order is released (transaction CO02 or mass release via CO05N), the system can perform an availability check based on settings in the order type-dependent parameters (Customizing: Production > Shop Floor Control > Define Order Types). The "Availability Check" field (e.g., "2 - Check at Release") triggers this automatically, ensuring materials are reserved or shortages are flagged.

* By mass processing(D): Using transaction COHV (Mass Processing of Production Orders), planners can execute availability checks for multiple orders simultaneously. The function "Check Material Availability" can be scheduled or run manually, automating the process across orders.

By capacity planning(A) focuses on work center capacity, not material availability. By order confirmation(B) may trigger a check for remaining quantities, but it's not a standard automatic trigger point-it's more relevant for backflushing or goods issue. This is outlined in SAP's production order management documentation.

NEW QUESTION # 82

How would you define pegging in the context of Advanced Planning?

- A. An evaluation to identify overstock situations in the balance between the receipt the issue elements after the production planning run
- B. An evaluation that is ordered according to the network structure of all related products represents the coverage of issue

elements with receipt elements stock

- C. An evaluation to identify material or capacity shortages in the bill of material structure after the production planning run
- **D. An evaluation that is ordered according to the bill of material structure of all related products represents the relationship between the receipt the issue elements**

Answer: D

NEW QUESTION # 83

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