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## ■ QUESTIONS & ANSWERS ■

### ASQ CSSBB

Six Sigma Black Belt Certification - CSSBB

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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q213-Q218):

### NEW QUESTION # 213

Using this data calculate the percentage of DPU.

Data: 763 defects, 18,000 units.

- A. 4.24
- B. 2.12
- C. 3.42
- D. 5.72

**Answer: A**

### NEW QUESTION # 214

To properly analyze the variables impacting the output of a process we need to collect data that represents at least 80% of the variation in the process and assure ourselves we are collecting data from all three types of variation which are \_\_\_\_\_.

- A. Within, Between and Temporal
- B. Without, Above and Below
- C. Within, Between and Temporary
- D. Induced, Natural and Unavoidable

**Answer: A**

### NEW QUESTION # 215

Assessing process proportion as opposed to evaluating a process with respect to a set target can be done using one or more of these. (Note: There are 2 correct answers).

- A. When we deal with Attribute type data
- B. Target is current
- C. Process proportion equals some value range
- D. Process proportion equals some desired value
- E. Proportion of the tail is equal

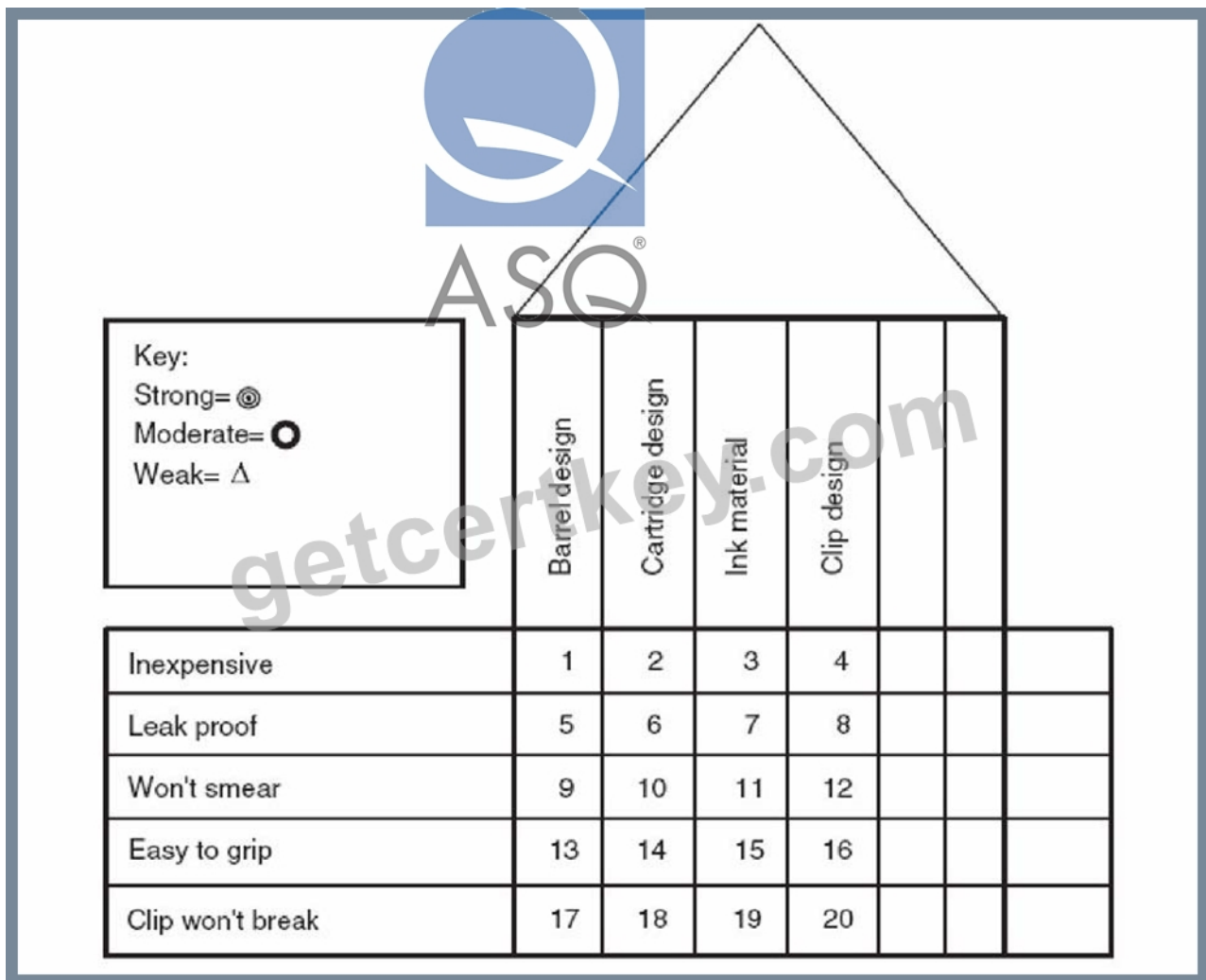
**Answer: A,D**

Explanation:

Explanation/Reference:

### NEW QUESTION # 216

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 14?



Answer:

#### NEW QUESTION # 217

This experimental design is:

- A. quarter factorial
- B. none of the above
- C. half factorial
- D. full factorial

Answer: C

#### NEW QUESTION # 218

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