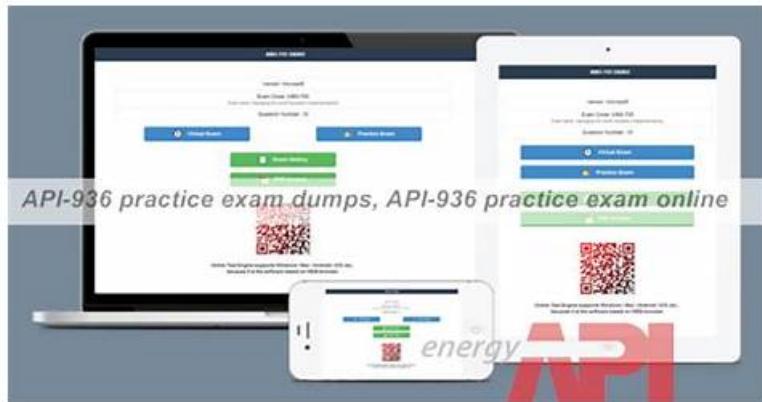


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API-936 Certification Exam is conducted by the American Petroleum Institute (API), a leading trade association that represents the oil and gas industry. The API-936 certification program is based on the API Recommended Practice 936, Refractory Installation Quality Control Guidelines, which provides guidelines for the installation quality control of refractory materials. API-936 exam is designed to ensure that certified professionals have a comprehensive understanding of the guidelines and can effectively implement them in their work.

API-936 is an internationally recognized certification program offered by the American Petroleum Institute (API) for individuals who have expertise in the field of refractory materials. The API-936 Certification Exam is designed to test the knowledge and expertise of personnel involved in the installation, inspection, and testing of refractory materials used in the petroleum, petrochemical, and other similar industries.

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API Refractory Personnel Sample Questions (Q58-Q63):

NEW QUESTION # 58

The loss of fragmented refractories from the face of the refractory structure, through cracking and rupturing which results in the exposure of the original inner portion of the refractory lining is called

- A. Sheeting
- B. Erosion
- **C. Spalling**
- D. Bypassing

Answer: C

NEW QUESTION # 59

Initial heating of newly installed refractory linings shall be performed with:
(This may have more than one correct answer; please select all answers that apply.)

- A. open torches.
- B. **portable burners.**
- C. **electrical heating elements.**
- D. **process heating devices.**

Answer: B,C,D

Explanation:

According to TR 980, direct open flame torches are not recommended for dryout because of their uneven heating and local overheating risk:

"Initial heating may be performed using portable burners, electrical heating elements, or process heating devices. Use of open torches is not recommended due to potential for localized overheating and damage."

- API TR 980, Section 5.3.3

Therefore:

A (electrical heating elements): Acceptable

B (open torches): Not acceptable

C (portable burners): Acceptable

D (process heating devices): Acceptable

NEW QUESTION # 60

For air-setting phosphate bonded, erosion-resistant refractories mixing, the mixer's paddles, and bowls shall be

- A. Carbon
- B. Aluminium
- C. None of the above
- D. **Steel**

Answer: D

NEW QUESTION # 61

Which of the following is the appropriate term for testing refractory that was sampled during project site installation in order to confirm that it meets specified physical property standards?

- A. Hammer testing
- B. Visual testing
- C. **As-installed testing**
- D. Pre-qualification testing

Answer: C

Explanation:

API 936 defines different testing phases for monolithic refractories. As-installed testing refers specifically to the testing of materials that have been installed and cured on site:

"As-installed testing is performed on specimens sampled from the job site and subjected to prescribed laboratory testing to confirm compliance with physical property specifications."

- API Std 936, Section 6.4.7

This is distinct from:

Pre-qualification testing (done before installation),

Hammer testing (a nondestructive field check), and

Visual testing (a general inspection technique).

Thus, the correct term is Option C - As-installed testing.

NEW QUESTION # 62

When drying out a unit or vessel that has multiple refractories, schedules should be based on:

- A. extending the hold times by one hour per additional refractory layer.
- B. the refractory with the highest density in the dryout.
- C. an average of heating rates and holding times for the refractories and thicknesses being dried out.
- D. the refractory or lining system that has the longest duration requirement.

Answer: D

Explanation:

When drying out units with multiple types of refractories, API 936 and API Technical Report TR 980 emphasize that the most conservative dryout schedule must be followed to avoid premature failure or explosive spalling. This means choosing the refractory material or lining system that requires the longest duration or slowest heating rate.

Different refractory types—gunned, cast, plastic, or fiber—have varying sensitivities to moisture and thermal gradients. Selecting the schedule with the longest duration ensures full water removal, especially from thick sections or materials with high water retention capacity.

Reference:

API TR 980, Monolithic Refractories: Installation and Dryout, Section on "Dryout Procedures for Mixed Lining Systems" states: "The overall schedule shall default to the requirements of the component with the longest duration requirement or most sensitive thermal response."

NEW QUESTION # 63

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