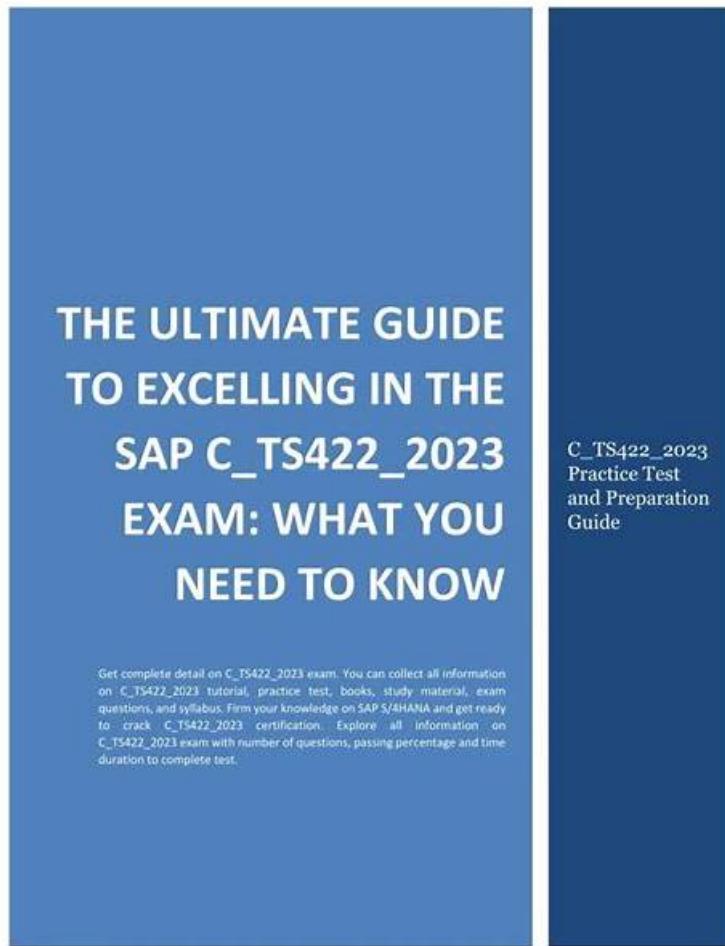


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If you want to get promotions or high-paying jobs in the SAP sector, then it is important for you to crack the SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing (C-TS422-2023) certification exam. The SAP C-TS422-2023 certification has become the best way to validate your skills and accelerate your tech career. C-TS422-2023 Exam applicants who are doing jobs or busy with their other matters usually don't have enough time to study for the test.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q50-Q55):

NEW QUESTION # 50

Which of the following automation options can you use for production orders?

Note: There are 2 correct answers to this question.

- A. You can use trigger points to automatically create rework orders via confirmations.
- B. You can use the production scheduling profile to automatically set orders to technically complete.
- C. You can use mass processing to read PP master data for production orders.
- D. You can use mass processing to set production orders to technically complete.

Answer: A,D

NEW QUESTION # 51

which SAP application can be used for forecasting in Supply Chain Planning?

Note: there are 2 correct answers to this question.

- A. Material Requirement Planning (MRP)
- B. Capacity Requirement Planning (CRP)
- C. Integration Business Planning (IBP)
- D. Supply Chain Management (SCM)

Answer: C,D

Explanation:

Forecasting is the process of predicting future demand for products or services based on historical data, market trends, and other factors. Forecasting is an essential component of supply chain planning, which aims to optimize the flow of materials, information, and money across the supply chain network. SAP offers various applications that can be used for forecasting in supply chain planning, such as:

Integration Business Planning (IBP): IBP is a cloud-based solution that provides end-to-end visibility and integration of planning processes across different business functions, such as sales, finance, operations, and logistics. IBP enables collaborative and real-time forecasting, scenario analysis, and decision making based on advanced analytics and machine learning. IBP supports various forecasting methods, such as statistical, causal, and demand sensing, and allows users to adjust and refine forecasts based on changing market conditions and business priorities¹².

Supply Chain Management (SCM): SCM is an on-premise solution that covers the entire supply chain process, from demand planning to delivery and invoicing. SCM includes various modules, such as Advanced Planning and Optimization (APO), Extended Warehouse Management (EWM), and Transportation Management, that enable efficient and flexible planning and execution of supply chain activities. SCM supports various forecasting techniques, such as exponential smoothing, trend analysis, and seasonal adjustment, and allows users to monitor and control forecast accuracy and performance³⁴.

The other two options are not SAP applications, but rather concepts or processes related to supply chain planning:

Capacity Requirement Planning (CRP): CRP is the process of determining the available and required capacity of resources, such as machines, labor, and materials, to meet the production plan. CRP helps to identify and resolve capacity bottlenecks, optimize resource utilization, and balance supply and demand. CRP can be performed using various SAP applications, such as MRP, Production Planning and Detailed Scheduling (PP/DS), or IBP⁵.

Material Requirement Planning (MRP): MRP is the process of calculating the quantity and timing of materials needed to fulfill the production plan. MRP helps to optimize inventory levels, reduce costs, and improve customer service. MRP can be performed using various SAP applications, such as ERP, SCM, or IBP. Reference: SAP Integrated Business Planning | SAP, Forecasting | SAP Help Portal, SAP Supply Chain Management | SAP, Forecasting | SAP Help Portal, Capacity Requirements Planning (PP-CRP) | SAP Help Portal, [Capacity Planning | SAP Help Portal], [Material Requirements Planning (PP-MRP) | SAP Help Portal], [Material Requirements Planning | SAP Help Portal]

NEW QUESTION # 52

In documentation for MRP in Advanced Planning you read that new orders are created through infinite planning. What does this mean for the capacity requirements of a new order?

- A. MRP assigns the capacity requirements automatically after the last scheduled operation for each work center.
- B. MRP creates the capacity requirements without considering existing load on the work centers.

- C. MRP assigns the capacity requirements automatically to work centers with the earliest available capacity.
- D. MRP creates the capacity requirements at the earliest possible time.

Answer: B

Explanation:

In SAP S/4HANA Advanced Planning (PP/DS - Production Planning and Detailed Scheduling), infinite planning assumes unlimited capacity availability during the initial planning phase. When the documentation states that "new orders are created through infinite planning," it means that MRP generates planned orders without checking the existing capacity load on work centers. Thus, MRP creates the capacity requirements without considering existing load on the work centers (B). This approach prioritizes material availability and scheduling over capacity constraints, leaving capacity leveling to a subsequent step (e.g., using heuristics or manual adjustments in PP/DS).

Option A is incorrect because infinite planning does not sequence capacity requirements after the last operation; it ignores capacity entirely. Option C is not accurate, as "earliest possible time" implies a finite scheduling logic, which contradicts infinite planning. Option D is also incorrect, as infinite planning does not consider available capacity for assignment. This is consistent with SAP's PP/DS documentation, where infinite planning is a preliminary step before finite scheduling.

NEW QUESTION # 53

You are a consultant on an SAP S/4HANA Cloud Greenfield project. Which of the following aspects should you focus on to achieve and maintain clean core data quality? Note: There are 2 correct answers to this question.

- A. Timeliness
- B. Stability
- C. Efficiency
- D. Accuracy

Answer: B,C

Explanation:

In an SAP S/4HANA Cloud Greenfield project, clean core focuses on a standardized, extensible system with high-quality data. Key aspects for data quality include:

* Efficiency(A): Clean core principles prioritize efficient processes and data structures, minimizing customizations that could degrade performance or complicate upgrades. Efficient data quality ensures streamlined operations (e.g., fast MRP runs) and leverages standard SAP functionalities effectively.

* Stability(D): Maintaining a stable core with consistent, reliable data (e.g., master data integrity in MM03) prevents disruptions during updates or extensions. Stability ensures the system remains robust and predictable, a cornerstone of clean core in a Greenfield implementation.

Accuracy(B) is critical for data quality in general (e.g., correct BOM quantities), but clean core emphasizes systemic qualities over content accuracy, which is assumed. Timeliness(C) matters for operational data (e.g., stock updates), but it's less tied to clean core's structural focus. This is per SAP's clean core guidelines.

NEW QUESTION # 54

Which of the following elements does MRP take into account during net requirement calculation? Note:

There are 2 correct answers to this question.

- A. ATP quantities
- B. Planned orders (firmed)
- C. Production orders
- D. Planned orders (unfirmed)

Answer: B,C

Explanation:

Material Requirements Planning (MRP) in SAP S/4HANA calculates net requirements to determine material shortages or surpluses by comparing the available stock and scheduled receipts against requirements. During this calculation, MRP considers existing production orders (A) because they represent firm commitments to produce materials, and their quantities directly influence the availability of components and finished goods.

Similarly, planned orders (firmed) (B) are included as they are confirmed planning proposals that have been manually or automatically fixed, ensuring they are treated as reliable supply elements in the net requirement calculation.

Planned orders (unfirmed)(C) are not considered firm receipts because they are still tentative and subject to change during subsequent MRP runs, so they are excluded from the net calculation unless firmed. ATP (Available-to-Promise) quantities(D) are used in availability checks for sales orders, not directly in MRP's net requirement calculation, which focuses on stock and scheduled receipts rather than promise-based quantities.

This aligns with SAP's MRP logic as outlined in the SAP S/4HANA Production Planning documentation, emphasizing firm supply elements.

NEW QUESTION # 55

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