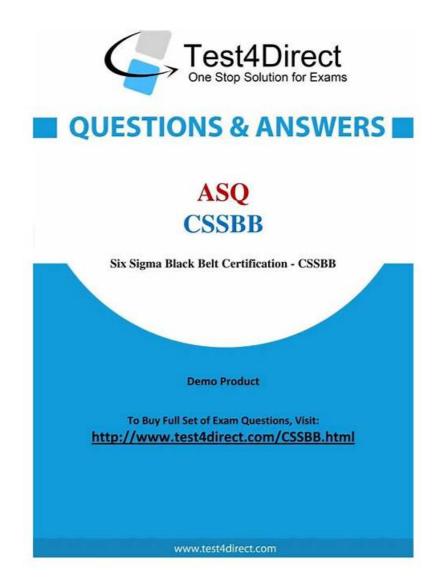
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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q120-Q125):

NEW QUESTION # 120

Upon completion and validation of an improvement to a process a Belt and the Project Team create a Control Plan that contains which of these?

- A. Standard operating work description of the process change
- B. Description of the monitoring system in place to assure continued compliance
- C. All of the above
- D. Summary of the targeted critical metrics for process performance measurement

Answer: C

NEW QUESTION # 121

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 22 pots per day if the outside temperature exceeds 600 F.

From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 18.2 pots per day were sold with a Standard Deviation of 0.9 pots. What is the Z value for this sales process?

- A. 2.11
- B. 1.62
- C. 4.22
- D. 1.23

Answer: C

NEW OUESTION # 122

A normal probability plot is used to:

- A. determine whether the distribution is normal
- B. find percent out of specification
- C. determine process capability
- D. plot z values

Answer: A

NEW QUESTION # 123

The English words used for the 5S's are Sorting, Straightening, ______, and Sustaining. (Note: There are 2 correct answers).

- A. Signing
- B. Standardizing
- C. Shining
- D. Shaping

Answer: B,C

NEW QUESTION # 124

The team in the above problem draws arrows from Post-It?notes that are causes to notes that are the effects of these causes. This step is best described by which approach to problem solving?

- A. Affinity diagram
- B. Process decision program chart
- C. Inter-relationship digraph
- D. Matrix diagram
- E. Prioritization matrix
- F. Activity network diagram
- G. Tree diagram

Answer: C

NEW QUESTION #125

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