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ASQ Certified Six Sigma Black Belt CSSBB Exam

ASQ Certified Six Sigma Black Belt CSSBB Exam is related to Certified Six Sigma Black Belt Certification. This exam validates the Candidate ability explain Six Sigma philosophies and principles, including supporting systems and tools. It also tests the Candidate ability to lead team, understand team dynamics, and assign team member roles and responsibilities.

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q120-Q125):

NEW QUESTION # 120

Upon completion and validation of an improvement to a process a Belt and the Project Team create a Control Plan that contains which of these?

- A. Standard operating work description of the process change
- B. Description of the monitoring system in place to assure continued compliance
- C. All of the above
- D. Summary of the targeted critical metrics for process performance measurement

Answer: C

NEW QUESTION # 121

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 22 pots per day if the outside temperature exceeds 60o F.

From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 18.2 pots per day were sold with a Standard Deviation of 0.9 pots. What is the Z value for this sales process?

- A. 2.11
- B. 1.62
- C. 4.22
- D. 1.23

Answer: C

NEW QUESTION # 122

A normal probability plot is used to:

- A. determine whether the distribution is normal
- B. find percent out of specification
- C. determine process capability
- D. plot z values

Answer: A

NEW QUESTION # 123

The English words used for the 5S's are Sorting, Straightening, _____, _____ and Sustaining.

(Note: There are 2 correct answers).

- A. Signing
- B. Standardizing
- C. Shining
- D. Shaping

Answer: B,C

NEW QUESTION # 124

The team in the above problem draws arrows from Post-It?notes that are causes to notes that are the effects of these causes. This step is best described by which approach to problem solving?

- Answer: C**

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