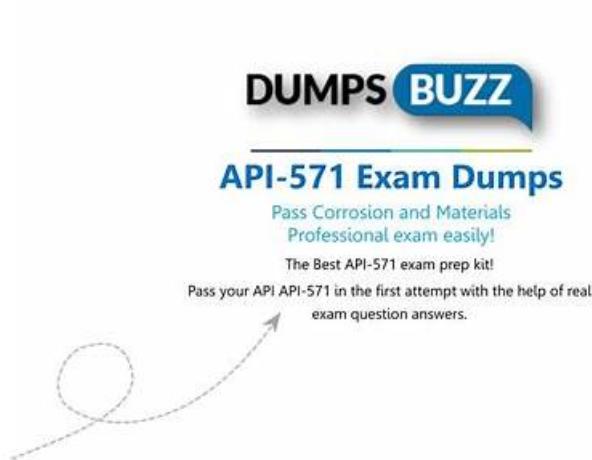


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### API Corrosion and Materials Professional Sample Questions (Q60-Q65):

#### NEW QUESTION # 60

Which of the following alkanolamine systems is the least aggressive in causing amine corrosion?

- A. Diglycolamine (DGA)
- B. Monoethanolamine (MEA)
- C. Diethanolamine (DEA)
- D. **Methyldiethanolamine (MDEA)**

**Answer: D**

#### NEW QUESTION # 61

Generally, to minimize corrosion of carbon steel in hydrofluoric acid service, residual elements (Cr, Ni, Cu) should be less than:

- A. 0.18 wt.%
- B. **0.15 wt.%**
- C. 0.25 wt.%
- D. 0.35 wt.%

**Answer: B**

Explanation:

API RP 751, which governs HF alkylation units, specifies:

"The total residuals of chromium, nickel, and copper in carbon steel used in HF service should be less than 0.15 wt.% to minimize corrosion risk."

"Higher residuals increase the reactivity and corrosion rate of carbon steel in the presence of HF acid." (Reference: API RP 751, Section 5.3 - Materials Specification for HF Units) Therefore, option A is the correct choice.

#### NEW QUESTION # 62

Naphthenic acid corrosion (NAC) is most severe in what phase of flow?

- A. **Two phase**
- B. Hydrocarbon phase
- C. Water phase
- D. Vapor phase

**Answer: A**

Explanation:

API RP 571 on Naphthenic Acid Corrosion (NAC) details:

"NAC is most aggressive in two-phase flow where the shear stress is high, such as in elbows, reducers, and at orifices."

"High velocity and turbulence in two-phase flow strip protective layers and accelerate corrosion." Therefore, option A is the correct and most critical phase.

### NEW QUESTION # 63

Temper embrittlement is a metallurgical change that is not readily apparent and can be confirmed through \_\_\_\_\_.

- A. Metallography
- B. Impact testing
- C. Metallographic examination
- D. None of the above

**Answer: B**

### NEW QUESTION # 64

Proper application of \_\_\_\_\_ will control but not eliminate microbes that cause MIC so that continued treatment is necessary.

- A. Ozone
- B. Caustic
- C. Biocides
- D. None of the above

**Answer: C**

### NEW QUESTION # 65

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