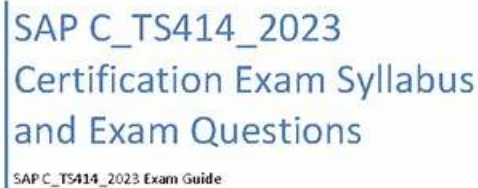


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SAP C_TS414_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Quality Improvement: It explains the configuration requirements of Quality Improvement.
Topic 2	• Quality Inspection: It explains the configuration requirements of Quality Inspection.
Topic 3	• Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.

SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q76-Q81):

NEW QUESTION # 76

The quality inspector check the receipt of incoming certificates in the future, they want to manage the inbox for quality certificates independently for goods receipts.

What do you activate to fulfill this requirement?

- A. Certificate profiles in certificate type
- **B. Enhanced certificate processing in the certificate type.**
- C. Certificate Control in the Q- info record in procurement
- D. Status profiles in the certificate type

Answer: B

NEW QUESTION # 77

Which QM master data must you maintain to separate a sample into a primary and reserve sample?

- **A. Sample drawing procedure**
- B. Sample determination
- C. Sample size
- D. Sample processes

Answer: A

NEW QUESTION # 78

During results recording, you can create additional inspection characteristics for the inspection operation.

Which characteristics can be used as additional inspection characteristics? Note: There are 2 correct answers to this question.

- **A. Master inspection characteristics as incomplete copy model**
- B. Class characteristics from the classification system
- **C. Master inspection characteristics as complete copy model**
- D. Master inspection characteristics as reference characteristic

Answer: A,C

Explanation:

During results recording (e.g., transaction QE51N), additional characteristics can be added to an operation:

* Master Inspection Characteristics as Complete Copy Model (B): MICs (transaction QS21) can be added as a complete copy, inheriting all attributes (e.g., tolerances, sampling) for immediate use in the lot.

* Master Inspection Characteristics as Incomplete Copy Model (C): MICs can be added as an incomplete copy, allowing customization (e.g., adjusting tolerances) during recording, a flexible option in SAP QM.

* Master Inspection Characteristics as Reference Characteristic (A): Reference MICs are linked for reuse but not added anew during recording; they're predefined in the plan.

* Class Characteristics from the Classification System (D): Class characteristics (transaction CT04) are for batch classification, not

inspection recording.

Thus, "Master inspection characteristics as complete copy model" and "Master inspection characteristics as incomplete copy model" are the correct answers. References: SAP Help Portal - "Adding Characteristics in Results Recording"; SAP S/4HANA QM User Guide - "Inspection Results".

NEW QUESTION # 79

You want to create a certificate for an outbound delivery. At which level can you create the certificate?

- A. Material level
- **B. Delivery item level**
- C. Shipping point level
- D. Delivery header level

Answer: B

Explanation:

In SAP S/4HANA QM, outgoing quality certificates are generated for outbound deliveries (e.g., inspection type 10 or 11) to provide quality data to customers:

* Delivery Item Level (C): Certificates are created at the delivery item level (transaction QC20) because each item in a delivery (VL01N) can have unique materials, batches, and inspection results requiring specific certificate data. The certificate profile (transaction QC01) is assigned to material/customer combinations, and the system generates certificates per item based on this linkage (SPRO > QM > Quality Certificates > Outgoing).

* Material Level (A): Certificates aren't created at the material master level; they're tied to specific delivery transactions.

* Shipping Point Level (B): Shipping points manage logistics, not certificate granularity.

* Delivery Header Level (D): While the delivery header exists, certificates are item-specific to reflect individual material quality.

Thus, "Delivery item level" is the correct answer. References: SAP Help Portal - "Outgoing Quality Certificates"; SAP S/4HANA QM User Guide - "Certificate Creation".

NEW QUESTION # 80

The valuation mode defines the rules for accepting/rejecting inspection characteristics during the inspection results recording. Which valuation mode can be used for a qualitative inspection characteristic? Note: There are 2 correct answers to this question.

- **A. Manual valuation**
- **B. Attributive inspection nonconforming units**
- C. Variable inspection s-method
- D. Mean value within tolerance range

Answer: A,B

Explanation:

Valuation modes (set in the sampling procedure, transaction QDV1) for qualitative characteristics include:

* Attributive Inspection Nonconforming Units (A): Used for qualitative characteristics (e.g., pass/fail), counting nonconforming units against a sample to determine acceptance (e.g., ANSI/ASQ Z1.4).

* Manual Valuation (C): Allows manual acceptance/rejection of qualitative results (e.g., "Good" or "Bad"), a flexible option for subjective assessments.

* Variable Inspection s-Method (B): Applies to quantitative characteristics using statistical variance, not qualitative ones.

* Mean Value Within Tolerance Range (D): Specific to quantitative data, not applicable to qualitative characteristics.

Thus, "Attributive inspection nonconforming units" and "Manual valuation" are the correct answers.

References: SAP Help Portal - "Valuation Modes for Qualitative Characteristics"; SAP S/4HANA QM User Guide - "Sampling Procedures".

NEW QUESTION # 81

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