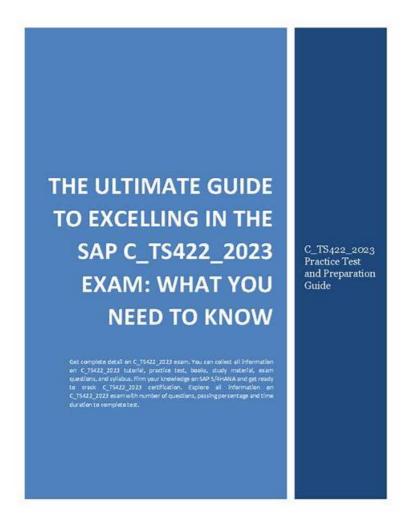
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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Торіс 1	 Capacity Planning in SAP S 4HANA: This section covers a discussion of SAP S 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 2	 Production Orders in SAP S 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.

Topic 3	 Material Requirements Planning in SAP S 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 4	Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 5	 Process Orders in SAP S 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Торіс 6	 Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 7	Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Торіс 8	 Master Data in SAP S 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Торіс 9	 Introduction to SAP S 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S 4HANA, its main components, business applications, and user experience strategy.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q60-Q65):

NEW QUESTION #60

What are the key features of using a low level code? Note: There are 2 correct answers to this question.

- A. To determine the priority of alternative components inside ATP
- B. To determine the sequence in which materials are planned in MRP
- C. To determine how costs are rolled up by product costing
- D. To determine the use of subitems inside material BOM (bill of material)

Answer: B,C

NEW QUESTION #61

Which time elements are part of a routing operation? Note: There are 3 correct answers to this question.

- A. Move Time
- B. Queue time

- C. Float before production
- D. Setup time
- E. Pick/pack time

Answer: A,B,D

Explanation:

A routing operation is a step in the production process that defines the work center, the duration, and the sequence of the operation. A routing operation consists of several time elements that are used to calculate the operation start and finish dates, as well as the capacity requirements. The time elements that are part of a routing operation are:

Move time: The time required to move the material from one work center to another, or from the storage location to the work center.

Setup time: The time required to prepare the work center for the operation, such as changing tools, adjusting machines, or cleaning the work area.

Processing time: The time required to perform the operation, such as machining, assembling, or testing the product.

Teardown time: The time required to restore the work center to its original state after the operation, such as removing tools, resetting machines, or disposing of waste.

Queue time: The time that the material waits at the work center before the operation starts, due to the work center being occupied by another operation or having a fixed start date.

The pick/pack time and the float before production are not part of a routing operation. The pick/pack time is the time required to pick the material from the storage location and pack it for delivery, which is usually part of the outbound logistics process. The float before production is the time buffer before the scheduled start date of the production order, which can be used to compensate for delays or changes in the production plan.

NEW QUESTION #62

How can you achieve a feasible production plan in case of capacity constraints? Note: There are 3 correct answers to this question.

- A. Reduce the planning time interval.
- B. Increase the capacity supply in a time-phased interval.
- C. Determine a time period with available capacity on the planning board.
- D. Form optimum sequences to reduce setup times.
- E. Execute an infinite production planning run for the critical resources.

Answer: B,C,D

Explanation:

In SAP S/4HANA PP/DS, achieving a feasible production plan under capacity constraints involves:

- * Determine a time period with available capacity on the planning board(C): Using the DS Planning Board (/SAPAPO/CDPS0), planners can visually identify periods with free capacity on resources and manually or automatically schedule orders into those slots, ensuring feasibility.
- * Increase the capacity supply in a time-phased interval(D): In the work center (CR02, Capacity tab) or PP/DS resource (/SAPAPO/RES01), you can define additional capacity (e.g., shifts, overtime) for specific time intervals via capacity variants, allowing more orders to fit within constraints.
- * Form optimum sequences to reduce setup times(E): Using heuristics (e.g., SAP_PP_020) or the PP/DS Optimizer, you can sequence operations on resources to minimize setup times (defined in routing, CA02), maximizing throughput and resolving capacity bottlenecks.

Execute an infinite planning run(A) ignores capacity constraints, creating an unfeasible plan requiring later adjustment-not a solution. Reduce the planning time interval(B) (e.g., horizon in /SAPAPO/CDPSC11) limits scope but doesn't address capacity directly. This is per SAP's PP/DS capacity planning strategies.

NEW OUESTION #63

Which of the following automation options can you use for production orders? Note: There are 2 correct answers to this question.

- A. You can use trigger points to automatically create rework orders via confirmations.
- B. You can use mass processing to read PP master data for production orders.
- C. You can use the production scheduling profile to automatically set orders to technically complete.
- D. You can use mass processing to set production orders to technically complete.

Answer: A,D

Explanation:

SAP S/4HANA offers automation options to streamline production order processing:

- * You can use trigger points to automatically create rework orders via confirmations(A): Trigger points (configured in routing via CA02, Extras > Trigger Points) are events linked to operations. For example, a trigger point can be set to create a rework order (order type defined in Customizing) automatically when a confirmation (e.g., CO11N) indicates a quality issue, enhancing process efficiency.
- * You can use mass processing to set production orders to technically complete(B): Transaction COHV (Mass Processing of Production Orders) allows users to select multiple orders and execute the

"Technically Complete" function (TECO), automating status updates without manual intervention per order.

The production scheduling profile(C) (Customizing: Production > Shop Floor Control > Master Data > Define Production Scheduling Profile) controls scheduling and confirmation settings but cannot automatically set orders to "Technically Complete"-this requires manual or mass action. Mass processing to read PP master data(D) is not a standard function-COHV updates order data, not reads master data for automation. This is per SAP's production automation features.

NEW QUESTION #64

What are the options if the Dispatched operation status is set for a production order operation? Note: There are 2 correct answers to this question.

- A. You can reschedule the operation in the Manage Work Center Capacity app.
- B. You can reschedule the operation using finite scheduling in a planning table.
- C. You can reschedule the operation using lead time scheduling.
- D. You can reschedule the operation using infinite scheduling in a planning table.

Answer: A,B

NEW QUESTION #65

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